## Recommended torques for murrplastik connectors, corrugated conduits and cable fittings



## holders, lock nuts and reducers













### Recommended torques for

# murrplastik connectors, corrugated conduits and cable fittings, holders, lock nuts and reducers

Fastening with lock nut			
Metric thread EN 60423	Connecting thread and lock nut made of polyamide	Connection thread and lock nut made of metal	
M12x1.5	2.0 Nm	5.0 Nm	
M16x1.5	3.0 Nm	7.0 Nm	
M20x1.5	4.0 Nm	8.0 Nm	
M25x1.5	5.0 Nm	10.0 Nm	
M32x1.5	6.0 Nm	12.0 Nm	
M40x1.5	11.0 Nm	16.0 Nm	
M50x1.5	15.0 Nm	17.0 Nm	
M63x1.5	16.0 Nm	18.0 Nm	
Pg thread DIN 40430	Connecting thread and lock nut made of polyamide	Connection thread and lock nut made of metal	
Pg 7	2.0 Nm	4.0 Nm	
Pg 9	2.5 Nm	4.0 Nm	
Pg 11	3.5 Nm	6.0 Nm	
Pg 13.5	4.0 Nm	7.0 Nm	
Pg 16	4.5 Nm	8.0 Nm	
Pg 21	7.5 Nm	10.0 Nm	
Pg 29	9.0 Nm	13.0 Nm	
Pg 36	14.0 Nm	15.0 Nm	
Pg 42	15.0 Nm	16.0 Nm	
Pg 48	16.0 Nm	17.0 Nm	

#### Please note the following information:

- The specified tightening torques are maximum values and should not be exceeded.
- The values are based on measurements under normal climate conditions (23°C / 50% rel. humidity). During assembly and operation, the prevailing climatic conditions should also be taken into account, as these can affect the properties of the components.
- Please consider the properties of the other components with which the murrplastik elements are connected.
- Locking and sealing elements tightened with a lower torque provide better long-term strength.



Torques for screws and nuts				
Thread size	Torques			
M4	2.0 Nm			
M5	3.0 Nm			
M6	4.0 Nm			
M8	10.0 Nm			
M10	15.0 Nm			







### Murrplastik Systemtechnik GmbH

Dieselstraße 10 71570 Oppenweiler Germany

Phone: +49 7191 4820 info@murrplastik.de Managing Directors: Jürgen Zeltwanger (CEO) Gerd Nothdurft (COO)

HRB 271053 Local court Stuttgart VAT ID: DE 144 744 122



More info at