



Product designation			Power contactor
Product type designation			BF18
Contact characteristics			
Number of poles		Nr.	4
Rated insulation voltage Ui IEC/EN		V	690
Rated impulse withstand voltage Uimp		kV	6
Operational frequency			
	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current Ith		A	32
Operational current Ie			
	AC-1 (≤40°C)	A	32
	AC-1 (≤55°C)	A	26
	AC-1 (≤70°C)	A	23
	AC-3 (≤440V ≤55°C)	A	18
	AC-4 (400V)	A	8.5
Rated operational power AC-1 (T≤40°C)			
	230V	kW	12
	400V	kW	21
	500V	kW	26
	690V	kW	36
Short-time allowable current for 10s (IEC/EN60947-1)		A	200
Protection fuse			
	gG (IEC)	A	32
	aM (IEC)	A	20
Making capacity (RMS value)		A	180
Breaking capacity at voltage			
	440V	A	144
	500V	A	120
	690V	A	94
Resistance per pole (average value)		mΩ	2.5
Power dissipation per pole (average value)			
	Ith	W	2.6
	AC-3	W	0.8
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	lbin	1.1
	max	lbin	1.5
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	lbin	0.8
	max	lbin	0.74
Max number of wires simultaneously connectable		Nr.	2

Conductor section				
AWG/Kcmil				
		max	10	
Flexible w/o lug conductor section				
		min	mm <sup>2</sup>	1
		max	mm <sup>2</sup>	6
Flexible c/w lug conductor section				
		min	mm <sup>2</sup>	1
		max	mm <sup>2</sup>	4
Flexible with insulated spade lug conductor section				
		min	mm <sup>2</sup>	1
		max	mm <sup>2</sup>	4
Power terminal protection according to IEC/EN 60529				IP20 when properly wired
Mechanical features				
Operating position		normal allowable	Vertical plan ±30°	
Fixing		Screw / DIN rail 35mm		
Weight		g	500	
Operations				
Mechanical life		cycles	20000000	
Electrical life		cycles	1600000	
Safety related data				
Performance level B10d according to EN/ISO 13489-1		rated load	cycles	1600000
		mechanical load	cycles	20000000
EMC compatibility		yes		
AC coil operating				
AC operating voltage		of 50/60Hz coil powered at 50Hz drop-out		
		max	%Us	55
DC coil operating				
DC rated control voltage		V	48	
DC operating voltage		pick-up		
		min	%Us	80
		max	%Us	110
drop-out		min	%Us	10
		max	%Us	40
Average coil consumption ≤20°C		in-rush	W	2.4
		holding	W	2.4
Max cycles frequency				
Mechanical operation		cycles/h	3600	
Operating times				
Average time for Us control in AC		Closing NO		
		min	ms	8
		max	ms	24

in DC	Opening NO	min	ms	10
		max	ms	20
	Closing NC	min	ms	14
		max	ms	28
	Opening NC	min	ms	7
		max	ms	18
	Closing NO	min	ms	75
		max	ms	91
	Opening NO	min	ms	15
		max	ms	19
	Closing NC	min	ms	24
		max	ms	30
	Opening NC	min	ms	67
		max	ms	81

#### UL technical data

Rated operational voltage AC (UL) V 600

Full-load current (FLA) for three-phase AC motor

at 480V	A	14
at 600V	A	17

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	1
230V	HP	3

for three-phase AC motor

200/208V	HP	5
220/230V	HP	5
460/480V	HP	10
575/600V	HP	15

General USE

Contactor

AC current	A	32
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#### Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

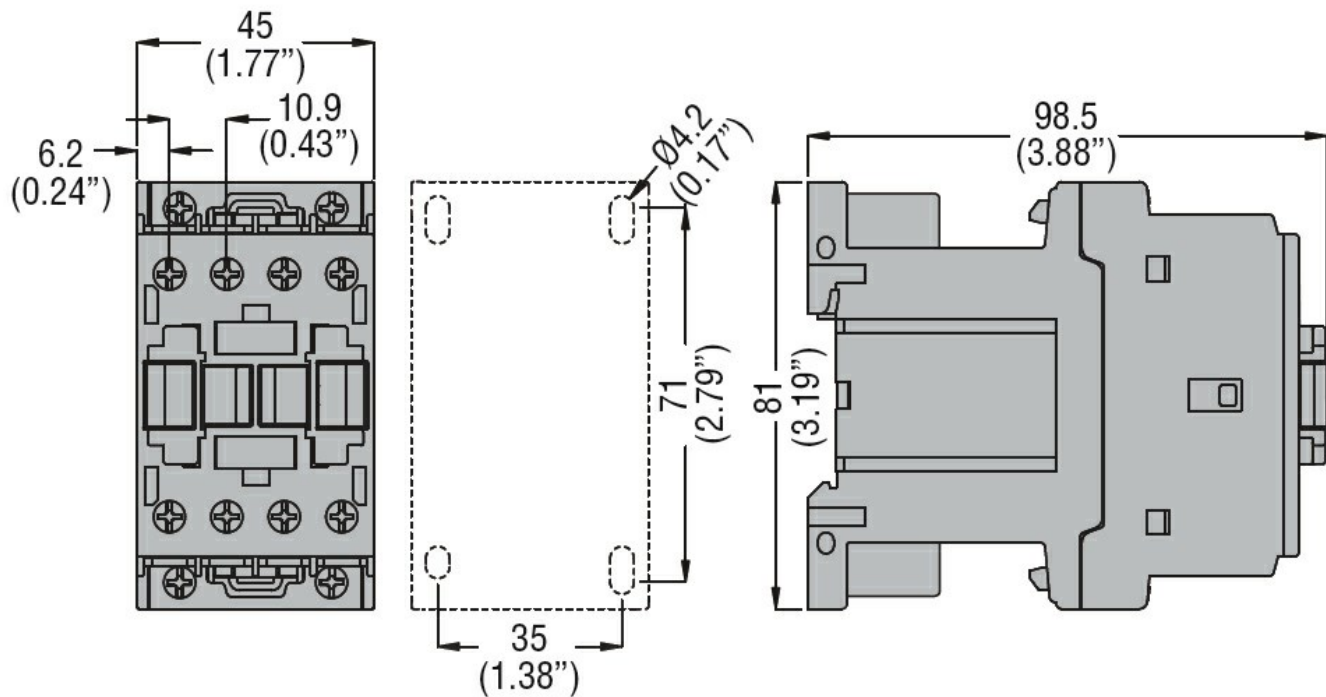
min	°C	-60
max	°C	80

Max altitude m 3000

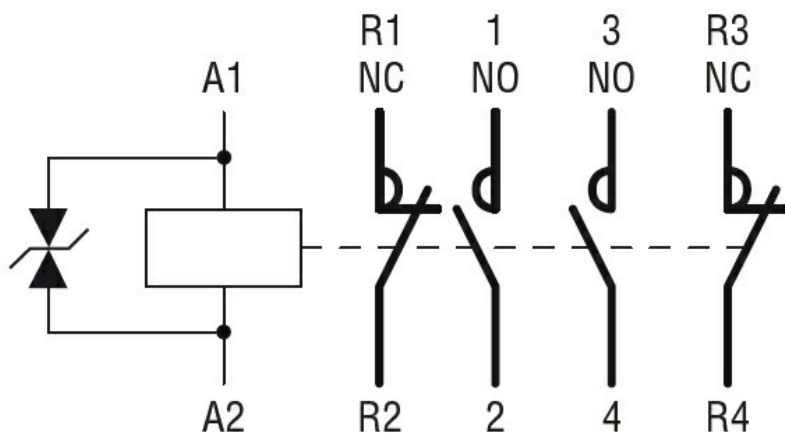
#### Resistance & Protection

Pollution degree 3

#### Dimensions



#### Wiring diagrams



#### Certifications and compliance

##### Compliance

CSA C22.2 n° 60947-1  
CSA C22.2 n° 60947-4-1  
IEC/EN/BS 60947-1  
IEC/EN/BS 60947-4-1  
UL 60947-1  
UL 60947-4-1

##### Certificates

CCC  
cULus  
EAC

#### ETIM classification

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching