



Product designation
Product type designation

Power contactor
BF18

Contact characteristics

Number of poles	Nr.	4
Rated insulation voltage U_i IEC/EN	V	690
Rated impulse withstand voltage U_{imp}	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current I_{th}	A	32
Operational current I_e	AC-1 ($\leq 40^\circ\text{C}$)	A 32
	AC-1 ($\leq 55^\circ\text{C}$)	A 26
	AC-1 ($\leq 70^\circ\text{C}$)	A 23
	AC-3 ($\leq 440\text{V } \leq 55^\circ\text{C}$)	A 18
	AC-4 (400V)	A 8.5
Rated operational power AC-1 ($T \leq 40^\circ\text{C}$)	230V	kW 12
	400V	kW 21
	500V	kW 26
	690V	kW 36
Short-time allowable current for 10s (IEC/EN60947-1)	A	200
Protection fuse	gG (IEC)	A 32
	aM (IEC)	A 20
Making capacity (RMS value)	A	180
Breaking capacity at voltage	440V	A 144
	500V	A 120
	690V	A 94
Resistance per pole (average value)	m Ω	2.5
Power dissipation per pole (average value)	I_{th}	W 2.6
	AC-3	W 0.8
Tightening torque for terminals	min	Nm 1.5
	max	Nm 1.8
	min	lbin 1.1
	max	lbin 1.5
Tightening torque for coil terminal	min	Nm 0.8
	max	Nm 1
	min	lbin 0.8
	max	lbin 0.74
Max number of wires simultaneously connectable	Nr.	2

Conductor section				
AWG/Kcmil				
		max	10	
Flexible w/o lug conductor section				
		min	mm ²	1
		max	mm ²	6
Flexible c/w lug conductor section				
		min	mm ²	1
		max	mm ²	4
Flexible with insulated spade lug conductor section				
		min	mm ²	1
		max	mm ²	4
Power terminal protection according to IEC/EN 60529				IP20 when properly wired
Mechanical features				
Operating position		normal allowable	Vertical plan ±30°	
Fixing		Screw / DIN rail 35mm		
Weight		g		360
Auxiliary contact characteristics				
Thermal current I _{th}		A		32
IEC/EN 60947-5-1 designation		A600 - P600		
Operations				
Mechanical life		cycles		20000000
Electrical life		cycles		1600000
Safety related data				
Performance level B10d according to EN/ISO 13489-1		rated load mechanical load	cycles	1600000
			cycles	20000000
EMC compatibility		yes		
AC coil operating				
Rated AC voltage at 60Hz		V		48
AC operating voltage		of 60Hz coil powered at 60Hz		
		pick-up		
		min	%Us	80
		max	%Us	110
		drop-out		
		min	%Us	20
		max	%Us	55
AC average coil consumption at 20°C		of 60Hz coil powered at 60Hz		
		in-rush	VA	75
		holding	VA	9
Dissipation at holding ≤20°C 50Hz		W		2.5
Max cycles frequency				
Mechanical operation		cycles/h		3600
Operating times				
Average time for U _s control in AC		Closing NO		
		min	ms	8

Opening NO	max	ms	24
	min	ms	10
Closing NC	max	ms	20
	min	ms	14
Opening NC	max	ms	28
	min	ms	7
	max	ms	18

UL technical data

Rated operational voltage AC (UL) V 600

Full-load current (FLA) for three-phase AC motor

at 480V	A	14
at 600V	A	17

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	1
230V	HP	3

for three-phase AC motor

200/208V	HP	5
220/230V	HP	5
460/480V	HP	10
575/600V	HP	15

General USE

Contactor

AC current A 32

Auxiliary contacts

AC voltage	V	600
AC current	A	10
DC voltage	V	250
DC current	A	1

Contact rating of auxiliary contacts according to UL SI - A600

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

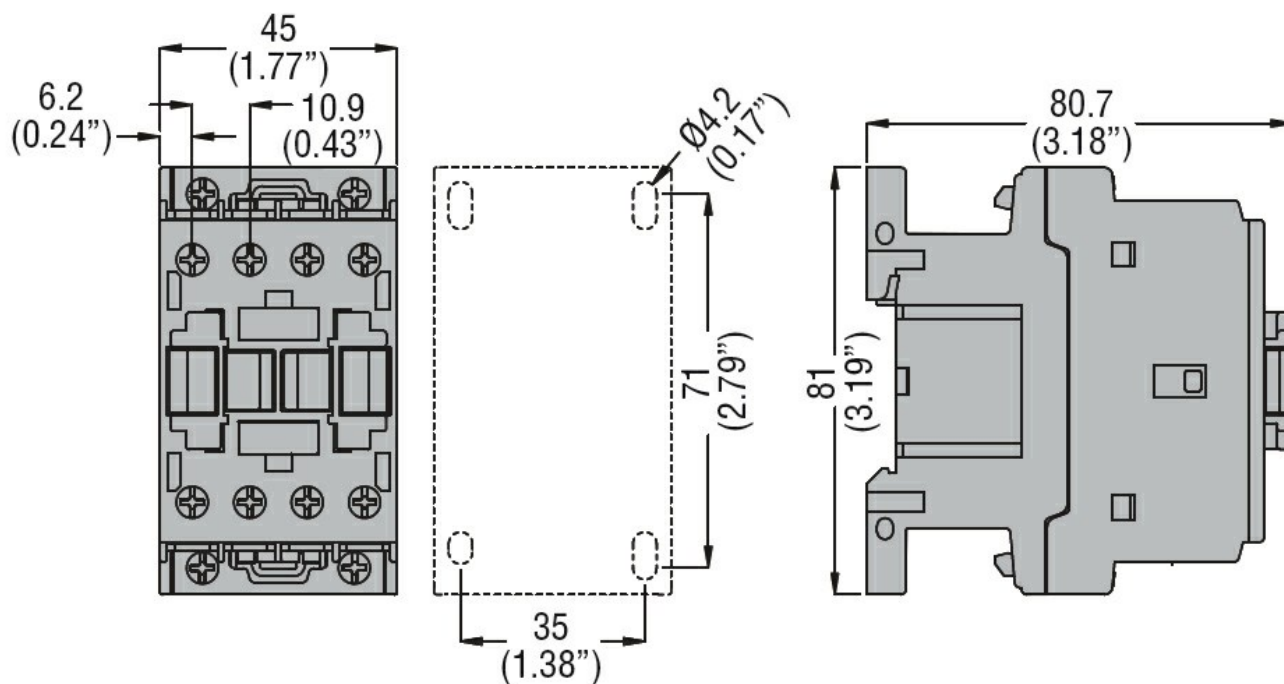
min	°C	-60
max	°C	80

Max altitude m 3000

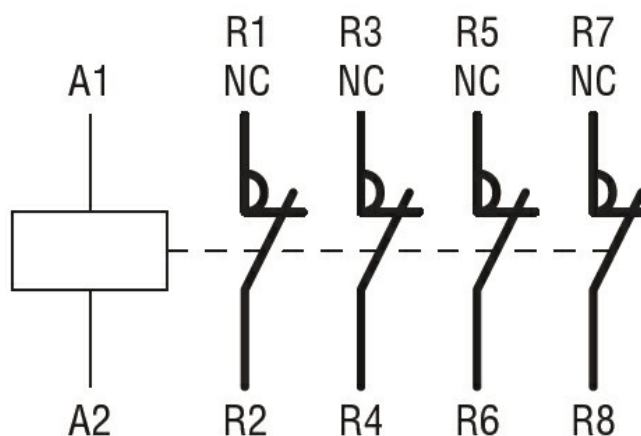
Resistance & Protection

Pollution degree 3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching