



Product designation

Power contactor

Product type designation

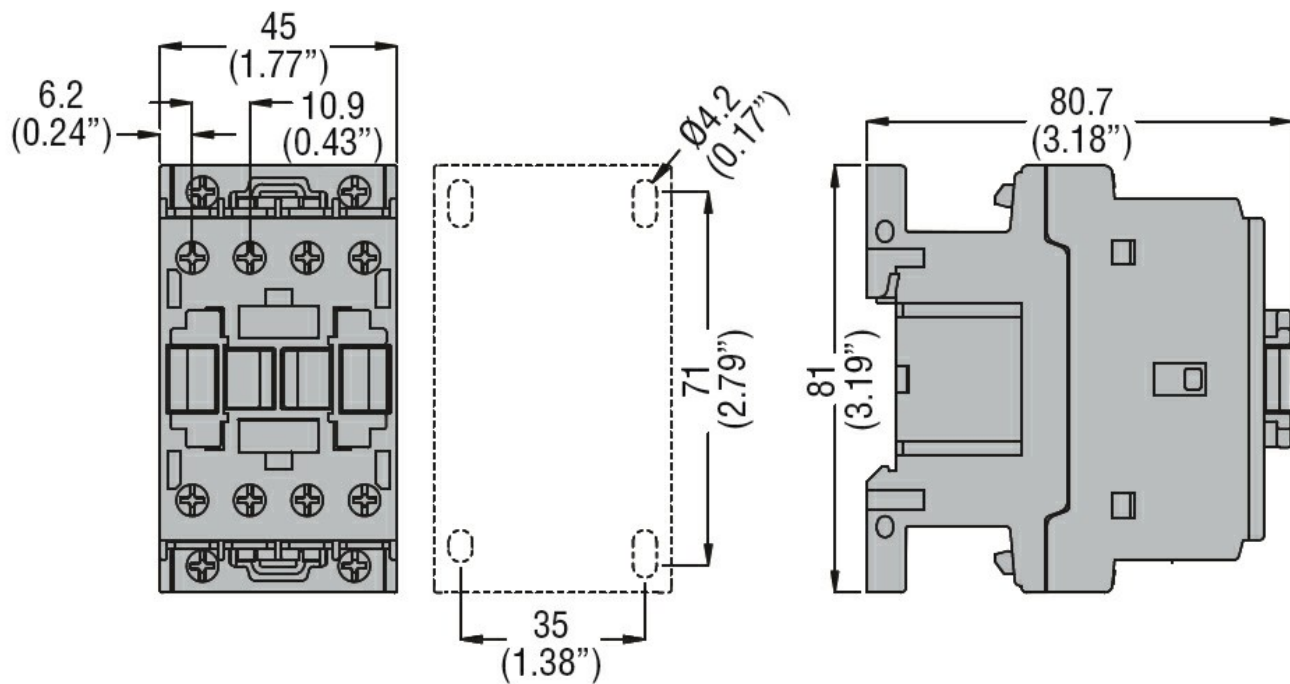
BF18

Contact characteristics

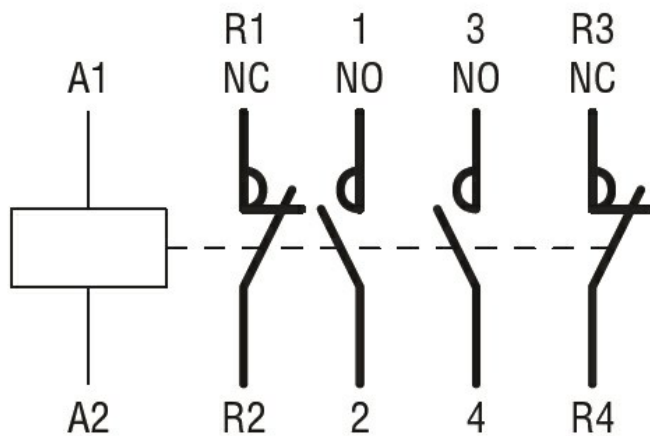
Number of poles	Nr.	4
Rated insulation voltage U_i IEC/EN	V	690
Rated impulse withstand voltage U_{imp}	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current I_{th}	A	32
Operational current I_e	AC-1 ($\leq 40^\circ\text{C}$)	A 32
	AC-1 ($\leq 55^\circ\text{C}$)	A 26
	AC-1 ($\leq 70^\circ\text{C}$)	A 23
	AC-3 ($\leq 440\text{V } \leq 55^\circ\text{C}$)	A 18
	AC-4 (400V)	A 8.5
Rated operational power AC-1 ($T \leq 40^\circ\text{C}$)	230V	kW 12
	400V	kW 21
	500V	kW 26
	690V	kW 36
Short-time allowable current for 10s (IEC/EN60947-1)	A	200
Protection fuse	gG (IEC)	A 32
	aM (IEC)	A 20
Making capacity (RMS value)	A	180
Breaking capacity at voltage	440V	A 144
	500V	A 120
	690V	A 94
Resistance per pole (average value)	m Ω	2.5
Power dissipation per pole (average value)	I_{th}	W 2.6
	AC-3	W 0.8
Tightening torque for terminals	min	Nm 1.5
	max	Nm 1.8
	min	lbin 1.1
	max	lbin 1.5
Tightening torque for coil terminal	min	Nm 0.8
	max	Nm 1
	min	lbin 0.8
	max	lbin 0.74
Max number of wires simultaneously connectable	Nr.	2

Conductor section				
AWG/Kcmil				
		max	10	
Flexible w/o lug conductor section				
		min	mm ²	1
		max	mm ²	6
Flexible c/w lug conductor section				
		min	mm ²	1
		max	mm ²	4
Flexible with insulated spade lug conductor section				
		min	mm ²	1
		max	mm ²	4
Power terminal protection according to IEC/EN 60529				IP20 when properly wired
Mechanical features				
Operating position				
		normal allowable	Vertical plan ±30°	
Fixing				Screw / DIN rail 35mm
Weight			g	370
Operations				
Mechanical life			cycles	20000000
Electrical life			cycles	1600000
Safety related data				
Performance level B10d according to EN/ISO 13489-1				
		rated load	cycles	1600000
		mechanical load	cycles	20000000
EMC compatibility				yes
AC coil operating				
Rated AC voltage at 50/60Hz			V	400
AC operating voltage				
of 50/60Hz coil powered at 50Hz				
		pick-up		
		min	%Us	80
		max	%Us	110
		drop-out		
		min	%Us	20
		max	%Us	55
of 50/60Hz coil powered at 60Hz				
		pick-up		
		min	%Us	85
		max	%Us	110
		drop-out		
		min	%Us	20
		max	%Us	55
AC average coil consumption at 20°C				
of 50/60Hz coil powered at 50Hz				
		in-rush	VA	75
		holding	VA	9
of 50/60Hz coil powered at 60Hz				
		in-rush	VA	70
		holding	VA	6.5
of 60Hz coil powered at 60Hz				

		in-rush	VA	75
		holding	VA	9
Dissipation at holding $\leq 20^{\circ}\text{C}$ 50Hz			W	2.5
Max cycles frequency				
Mechanical operation			cycles/h	3600
Operating times				
Average time for U_s control				
in AC				
	Closing NO			
		min	ms	8
		max	ms	24
	Opening NO			
		min	ms	10
		max	ms	20
	Closing NC			
		min	ms	14
		max	ms	28
	Opening NC			
		min	ms	7
		max	ms	18
UL technical data				
Rated operational voltage AC (UL)			V	600
Full-load current (FLA) for three-phase AC motor				
		at 480V	A	14
		at 600V	A	17
Yielded mechanical performance				
	for single-phase AC motor			
		110/120V	HP	1
		230V	HP	3
	for three-phase AC motor			
		200/208V	HP	5
		220/230V	HP	5
		460/480V	HP	10
		575/600V	HP	15
General USE				
	Contactor			
		AC current	A	32
Ambient conditions				
Temperature				
	Operating temperature			
		min	$^{\circ}\text{C}$	-50
		max	$^{\circ}\text{C}$	70
	Storage temperature			
		min	$^{\circ}\text{C}$	-60
		max	$^{\circ}\text{C}$	80
Max altitude			m	3000
Resistance & Protection				
Pollution degree				3
Dimensions				



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching