



Product designation

Power contactor

Product type designation

BF18

Contact characteristics

Number of poles	Nr.	4
Rated insulation voltage U_i IEC/EN	V	690
Rated impulse withstand voltage U_{imp}	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current I_{th}	A	32
Operational current I_e	AC-1 ($\leq 40^\circ\text{C}$)	A 32
	AC-1 ($\leq 55^\circ\text{C}$)	A 26
	AC-1 ($\leq 70^\circ\text{C}$)	A 23
	AC-3 ($\leq 440\text{V } \leq 55^\circ\text{C}$)	A 18
	AC-4 (400V)	A 8.5
Rated operational power AC-1 ($T \leq 40^\circ\text{C}$)	230V	kW 12
	400V	kW 21
	500V	kW 26
	690V	kW 36
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A 17
	48V	A 15
	75V	A 15
	110V	A 6
	220V	A –
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A 20
	48V	A 20
	75V	A 20
	110V	A 13
	220V	A 1
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A 22
	48V	A 22
	75V	A 20
	110V	A 16
	220V	A 11
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series	$\leq 24\text{V}$	A 22
	48V	A 22
	75V	A 20
	110V	A 18
	220V	A 13

IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 1 poles in series			
≤24V	A	12	
48V	A	11	
75V	A	11	
110V	A	2	
220V	A	–	
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 2 poles in series			
≤24V	A	15	
48V	A	13	
75V	A	13	
110V	A	8	
220V	A	2	
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 3 poles in series			
≤24V	A	18	
48V	A	18	
75V	A	16	
110V	A	12	
220V	A	6	
IEC max current Ie in DC3-DC5 with L/R ≤ 15ms with 4 poles in series			
≤24V	A	18	
48V	A	18	
75V	A	16	
110V	A	13	
220V	A	8	
Short-time allowable current for 10s (IEC/EN60947-1)		A	200
Protection fuse			
	gG (IEC)	A	32
	aM (IEC)	A	20
Making capacity (RMS value)		A	180
Breaking capacity at voltage			
	440V	A	144
	500V	A	120
	690V	A	94
Resistance per pole (average value)		mΩ	2.5
Power dissipation per pole (average value)			
	Ith	W	2.6
	AC-3	W	0.8
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	Ibin	1.1
	max	Ibin	1.5
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	Ibin	0.8
	max	Ibin	0.74
Max number of wires simultaneously connectable		Nr.	2
Conductor section			
AWG/Kcmil			
	max		10
Flexible w/o lug conductor section			
	min	mm ²	1

	max	mm ²	6
Flexible c/w lug conductor section	min	mm ²	1
	max	mm ²	4
Flexible with insulated spade lug conductor section	min	mm ²	1
	max	mm ²	4
Power terminal protection according to IEC/EN 60529			IP20 when properly wired
Mechanical features			
Operating position	normal allowable		Vertical plan ±30°
Fixing			Screw / DIN rail 35mm
Weight		g	362
Operations			
Mechanical life		cycles	20000000
Electrical life		cycles	1600000
Safety related data			
Performance level B10d according to EN/ISO 13489-1	rated load mechanical load	cycles	1600000
		cycles	20000000
EMC compatibility			yes
AC coil operating			
Rated AC voltage at 50/60Hz		V	48
AC operating voltage			
of 50/60Hz coil powered at 50Hz			
pick-up	min	%Us	80
	max	%Us	110
drop-out	min	%Us	20
	max	%Us	55
of 50/60Hz coil powered at 60Hz			
pick-up	min	%Us	85
	max	%Us	110
drop-out	min	%Us	20
	max	%Us	55
AC average coil consumption at 20°C			
of 50/60Hz coil powered at 50Hz	in-rush holding	VA	75
		VA	9
of 50/60Hz coil powered at 60Hz	in-rush holding	VA	70
		VA	6.5
of 60Hz coil powered at 60Hz	in-rush holding	VA	75
		VA	9
Dissipation at holding ≤20°C 50Hz		W	2.5
Max cycles frequency			
Mechanical operation		cycles/h	3600

Operating times

Average time for Us control

in AC

Closing NO

min	ms	8
max	ms	24

Opening NO

min	ms	10
max	ms	20

Closing NC

min	ms	14
max	ms	28

Opening NC

min	ms	7
max	ms	18

UL technical data

Rated operational voltage AC (UL)

V	600
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Full-load current (FLA) for three-phase AC motor

at 480V	A	14
at 600V	A	17

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	1
230V	HP	3

for three-phase AC motor

200/208V	HP	5
220/230V	HP	5
460/480V	HP	10
575/600V	HP	15

General USE

Contactor

AC current	A	32
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	60
Fuse class	J	

Standard fault

Short circuit current	kA	5
Fuse rating	A	80

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

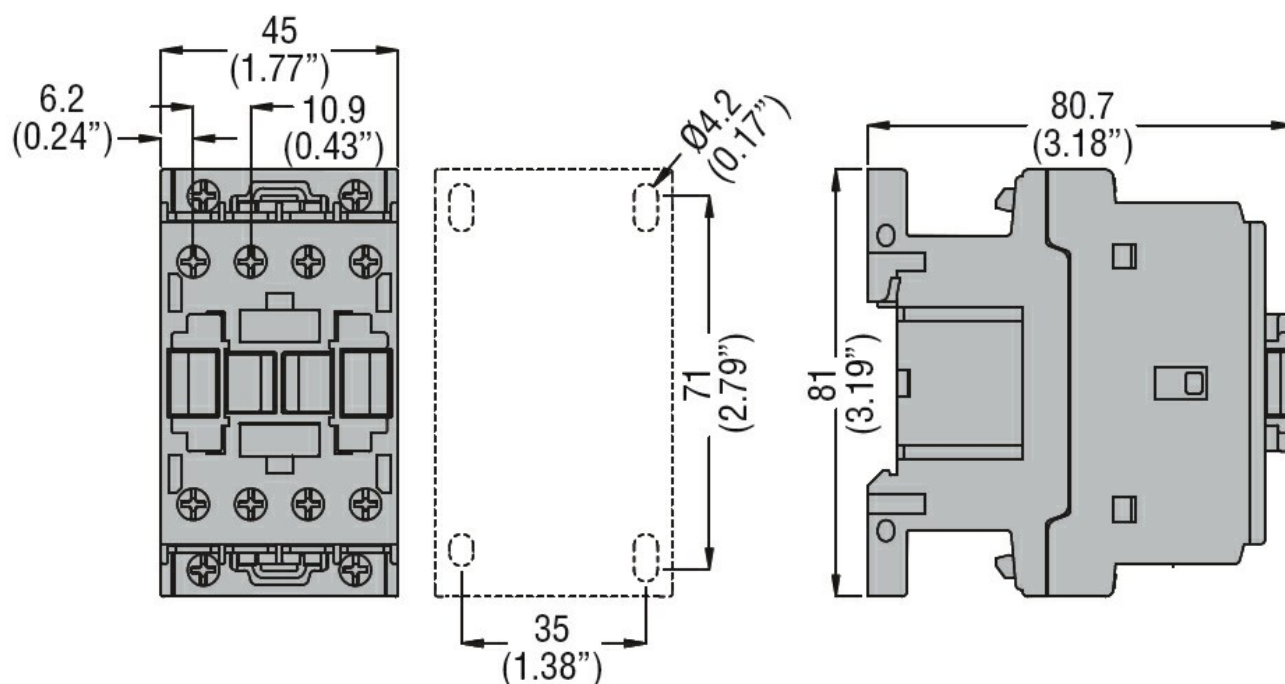
m	3000
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Resistance & Protection

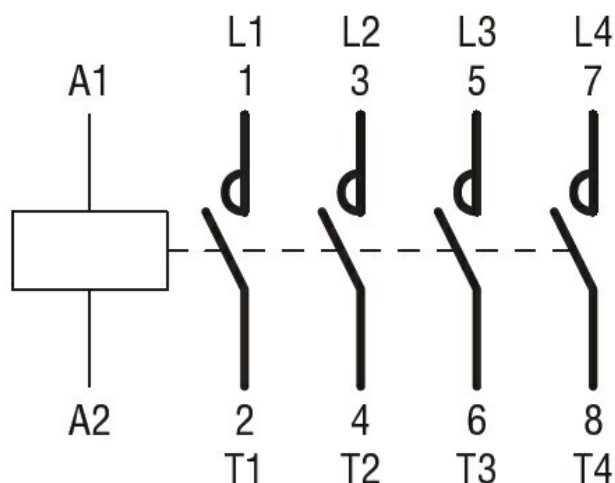
Pollution degree

3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1
CSA C22.2 n° 60947-4-1
IEC/EN/BS 60947-1
IEC/EN/BS 60947-4-1
UL 60947-1
UL 60947-4-1

Certificates

CCC
cULus
EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching