



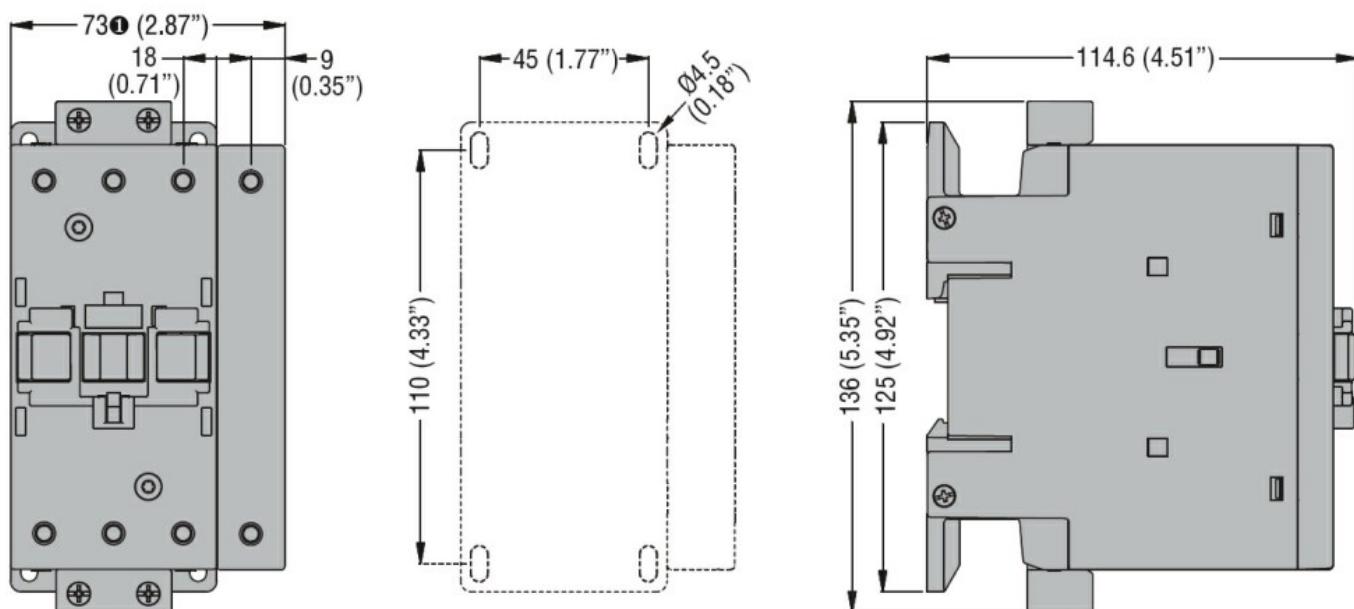
Product designation	Power contactor		
Product type designation	BF80		
<b>Contact characteristics</b>			
Number of poles	Nr.	4	
Rated insulation voltage Ui IEC/EN	V	1000	
Rated impulse withstand voltage Uimp	kV	8	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current Ith		A	115
Operational current Ie			
	AC-1 ( $\leq 40^{\circ}\text{C}$ )	A	115
	AC-1 ( $\leq 55^{\circ}\text{C}$ )	A	95
	AC-1 ( $\leq 70^{\circ}\text{C}$ )	A	80
	AC-3 ( $\leq 440\text{V} \leq 55^{\circ}\text{C}$ )	A	80
	AC-4 (400V)	A	38
Rated operational current AC-3 ( $T \leq 55^{\circ}\text{C}$ )			
	230V	A	80
	400V	A	80
	415V	A	80
	440V	A	80
	500V	A	78
	690V	A	57
	1000V	A	28
Rated operational power AC-1 ( $T \leq 40^{\circ}\text{C}$ )			
	230V	kW	43
	400V	kW	76
	500V	kW	95
	690V	kW	120
IEC max current Ie in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series			
	$\leq 24\text{V}$	A	70
	48V	A	60
	75V	A	60
	110V	A	8
	220V	A	—
IEC max current Ie in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series			
	$\leq 24\text{V}$	A	100
	48V	A	100
	75V	A	100
	110V	A	80
	220V	A	9
IEC max current Ie in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series			
	$\leq 24\text{V}$	A	100
	48V	A	100
	75V	A	100

	110V	A	85
	220V	A	95
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series			
	$\leq 24V$	A	100
	48V	A	100
	75V	A	100
	110V	A	100
	220V	A	115
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 1 poles in series			
	$\leq 24V$	A	40
	48V	A	30
	75V	A	30
	110V	A	3
	220V	A	—
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 2 poles in series			
	$\leq 24V$	A	60
	48V	A	50
	75V	A	50
	110V	A	40
	220V	A	5
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 3 poles in series			
	$\leq 24V$	A	80
	48V	A	70
	75V	A	70
	110V	A	60
	220V	A	64
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 4 poles in series			
	$\leq 24V$	A	90
	48V	A	90
	75V	A	90
	110V	A	75
	220V	A	80
Short-time allowable current for 10s (IEC/EN60947-1)			A 640
Protection fuse			
	gG (IEC)	A	125
	aM (IEC)	A	80
Making capacity (RMS value)			A 800
Breaking capacity at voltage			
	440V	A	640
	500V	A	625
	690V	A	456
Resistance per pole (average value)			$\text{m}\Omega$ 0.6
Power dissipation per pole (average value)			
	I <sub>th</sub>	W	7.9
	AC-3	W	3.8
Tightening torque for terminals			
	min	Nm	4
	max	Nm	5
	min	I <sub>bin</sub>	2.95
	max	I <sub>bin</sub>	3.69
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1

	min	Ibin	0.8		
	max	Ibin	0.74		
Max number of wires simultaneously connectable	Nr. 2				
Conductor section					
AWG/Kcmil	max		2		
Flexible w/o lug conductor section	min	mm <sup>2</sup>	1.5		
	max	mm <sup>2</sup>	35		
Flexible c/w lug conductor section	min	mm <sup>2</sup>	1.5		
	max	mm <sup>2</sup>	35		
Power terminal protection according to IEC/EN 60529	IP20 front				
<b>Mechanical features</b>					
Operating position	normal allowable	Vertical plan ±30°			
Fixing	Screw / DIN rail 35mm				
Weight	g	1240			
<b>Operations</b>					
Mechanical life	cycles	15000000			
Electrical life	cycles	1300000			
<b>Safety related data</b>					
Performance level B10d according to EN/ISO 13489-1	rated load	cycles	1300000		
	mechanical load	cycles	15000000		
EMC compatibility	yes				
<b>AC coil operating</b>					
Rated AC voltage at 50/60Hz	V	110			
AC operating voltage					
of 50/60Hz coil powered at 50Hz					
pick-up	min	%Us	80		
	max	%Us	110		
drop-out	min	%Us	20		
	max	%Us	55		
of 50/60Hz coil powered at 60Hz					
pick-up	min	%Us	85		
	max	%Us	110		
drop-out	min	%Us	40		
	max	%Us	55		
AC average coil consumption at 20°C					
of 50/60Hz coil powered at 50Hz	in-rush	VA	210		
	holding	VA	15		
of 50/60Hz coil powered at 60Hz	in-rush	VA	195		
	holding	VA	13		
of 60Hz coil powered at 60Hz	in-rush	VA	210		

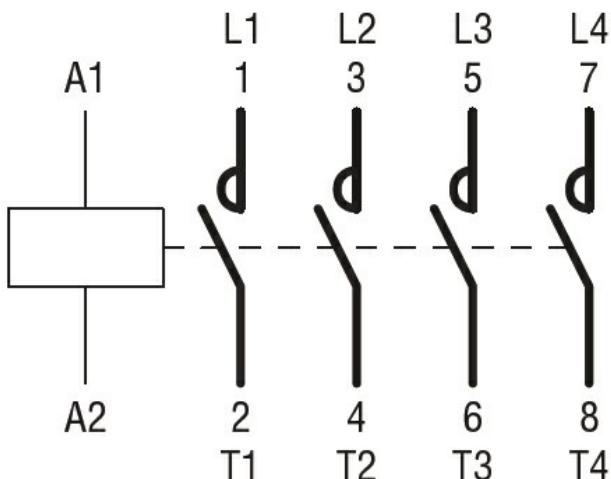
	holding	VA	15
Dissipation at holding $\leq 20^{\circ}\text{C}$ 50Hz		W	5
Max cycles frequency			
Mechanical operation		cycles/h	3600
Operating times			
Average time for Us control in AC			
	Closing NO		
		min	ms 12
		max	ms 28
	Opening NO		
		min	ms 8
		max	ms 22
in DC			
	Closing NO		
		min	ms 40
		max	ms 85
	Opening NO		
		min	ms 20
		max	ms 55
<b>UL technical data</b>			
Rated operational voltage AC (UL)		V	600
Full-load current (FLA) for three-phase AC motor			
	at 480V	A	77
	at 600V	A	77
Yielded mechanical performance for three-phase AC motor			
	200/208V	HP	25
	220/230V	HP	30
	460/480V	HP	60
	575/600V	HP	75
<b>General USE</b>			
Contactor		AC current	A 115
Short-circuit protection fuse, 600V High fault			
	Short circuit current	kA	100
	Fuse rating	A	200
	Fuse class	J	
Standard fault			
	Short circuit current	kA	10
	Fuse rating	A	200
	Fuse class	RK5	
<b>Ambient conditions</b>			
Temperature			
Operating temperature			
	min	°C	-50
	max	°C	70
Storage temperature			
	min	°C	-60
	max	°C	80
Max altitude		m	3000
<b>Resistance &amp; Protection</b>			
Pollution degree			3

## Dimensions



## ① BF80T2 82mm/3.23"

## Wiring diagrams



## Certifications and compliance

### Compliance

CSA C22.2 n° 60947-1  
CSA C22.2 n° 60947-4-1  
IEC/EN/BS 60947-1  
IEC/EN/BS 60947-4-1  
UL 60947-1  
UL 60947-4-1

### Certificates

CCC  
cULus

## ETIM classification

### ETIM 8.0

EC000066 -  
 Power contactor,  
 AC switching