



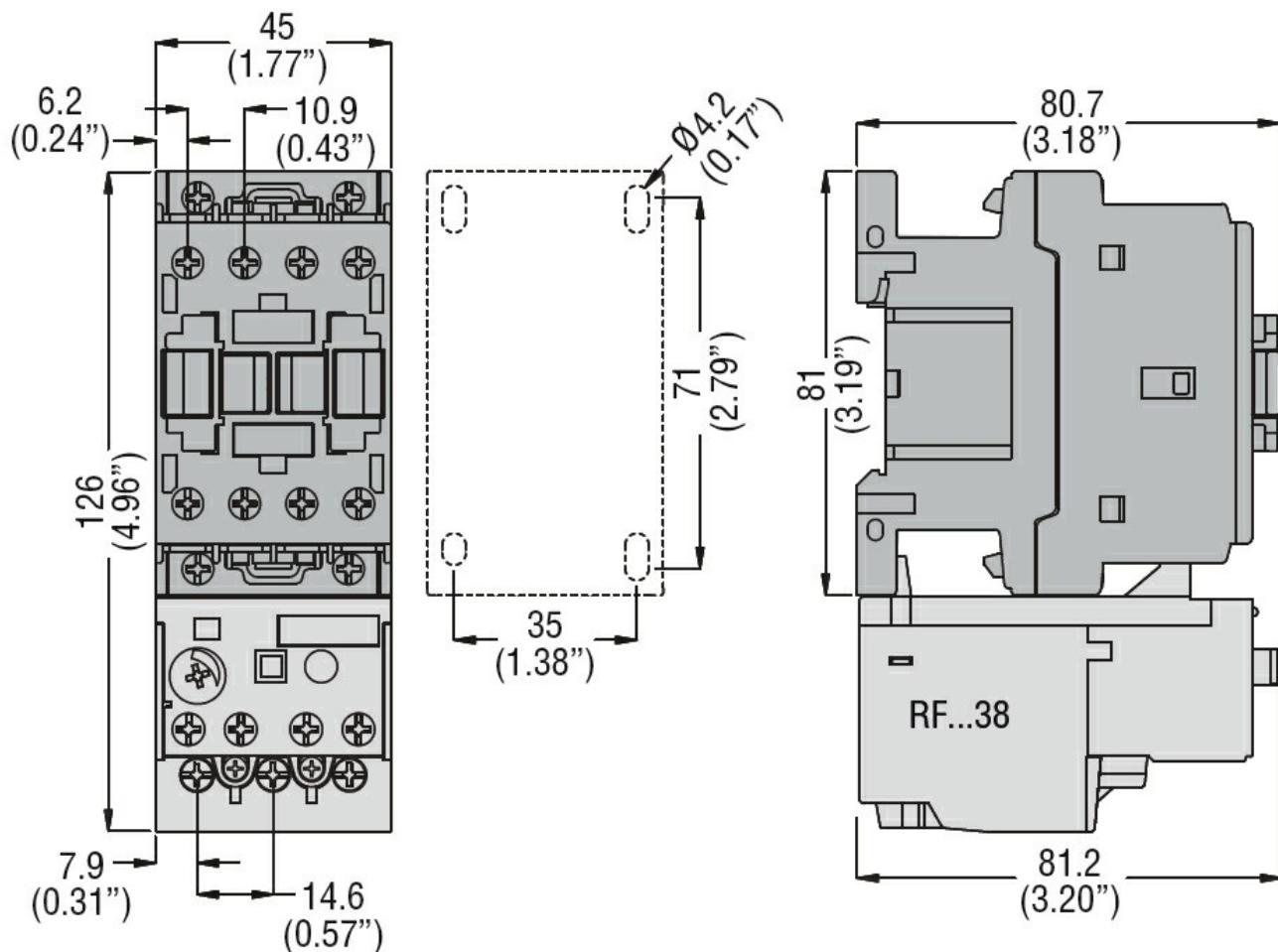
Product designation	Power contactor		
Product type designation	BF12		
Contact characteristics			
Number of poles	Nr.	3	
Rated insulation voltage U_i IEC/EN	V	690	
Rated impulse withstand voltage U_{imp}	kV	6	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current I_{th}		A	28
Operational current I_e			
	AC-1 ($\leq 40^\circ\text{C}$)	A	28
	AC-1 ($\leq 55^\circ\text{C}$)	A	23
	AC-1 ($\leq 70^\circ\text{C}$)	A	20
	AC-3 ($\leq 440\text{V} \leq 55^\circ\text{C}$)	A	12
	AC-4 (400V)	A	7.9
Rated operational power AC-3 ($T \leq 55^\circ\text{C}$)	230V	kW	3.2
	400V	kW	5.7
	415V	kW	6.2
	440V	kW	5.5
	500V	kW	5
	690V	kW	5
Rated operational power AC-1 ($T \leq 40^\circ\text{C}$)	230V	kW	10
	400V	kW	18
	500V	kW	23
	690V	kW	32
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A	17
	48V	A	15
	75V	A	13
	110V	A	6
	220V	A	—
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A	20
	48V	A	20
	75V	A	18
	110V	A	13
	220V	A	1
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A	22
	48V	A	22
	75V	A	20
	110V	A	16

	220V	A	11
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series			
	$\leq 24\text{V}$	A	20
	48V	A	20
	75V	A	20
	110V	A	16
	220V	A	12
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 1 poles in series			
	$\leq 24\text{V}$	A	12
	48V	A	11
	75V	A	10
	110V	A	2
	220V	A	—
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 2 poles in series			
	$\leq 24\text{V}$	A	15
	48V	A	13
	75V	A	12
	110V	A	8
	220V	A	2
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 3 poles in series			
	$\leq 24\text{V}$	A	18
	48V	A	18
	75V	A	15
	110V	A	12
	220V	A	6
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 4 poles in series			
	$\leq 24\text{V}$	A	15
	48V	A	15
	75V	A	15
	110V	A	16
	220V	A	7
Short-time allowable current for 10s (IEC/EN60947-1)			A 150
Protection fuse			
	gG (IEC)	A	32
	aM (IEC)	A	12
Making capacity (RMS value)			A 120
Breaking capacity at voltage			
	440V	A	96
	500V	A	96
	690V	A	94
Resistance per pole (average value)			$\text{m}\Omega$ 2.5
Power dissipation per pole (average value)			
	I _{th}	W	2
	AC-3	W	0.4
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	I _{bin}	1.1
	max	I _{bin}	1.5
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

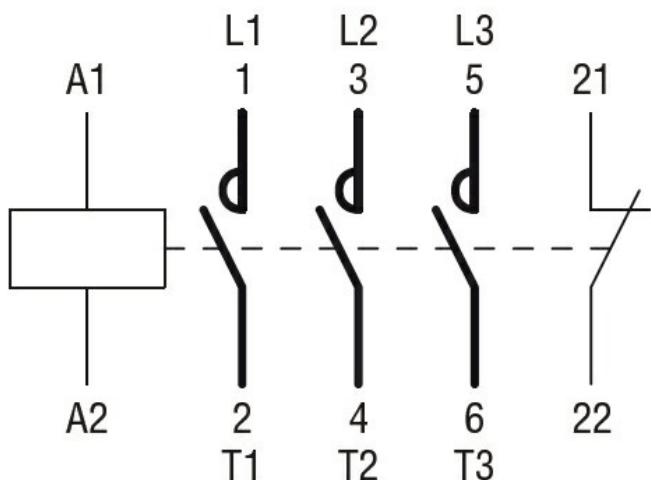
	max	Ibin	0.74			
Max number of wires simultaneously connectable	Nr. 2					
Conductor section						
AWG/Kcmil						
Flexible w/o lug conductor section	max		10			
	min	mm ²	1			
	max	mm ²	6			
Flexible c/w lug conductor section	min	mm ²	1			
	max	mm ²	4			
Flexible with insulated spade lug conductor section	min	mm ²	1			
	max	mm ²	4			
Power terminal protection according to IEC/EN 60529	IP20 when properly wired					
Mechanical features						
Operating position	normal allowable		Vertical plan ±30°			
Fixing	Screw / DIN rail 35mm					
Weight	g	364				
Auxiliary contact characteristics						
Thermal current I _{th}	A	10				
IEC/EN 60947-5-1 designation	A600 - P600					
Operating current AC15	230V 400V 500V	A	3 1.9 1.4			
Operating current DC12	110V	A	5.7			
Operating current DC13	24V 48V 60V 110V 125V 220V 600V	A	5.7 2.9 2.3 1.25 1.1 0.55 0.2			
Operations						
Mechanical life	cycles	20000000				
Electrical life	cycles	2000000				
Safety related data						
Performance level B10d according to EN/ISO 13489-1	rated load mechanical load	cycles	2000000 20000000			
Mirror contacts according to IEC/EN 609474-4-1	Yes					
EMC compatibility	yes					
AC coil operating						
Rated AC voltage at 50/60Hz	V	48				
AC operating voltage	of 50/60Hz coil powered at 50Hz					

	pick-up	min	%Us	80
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55
of 50/60Hz coil powered at 60Hz				
	pick-up	min	%Us	85
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55
AC average coil consumption at 20°C				
of 50/60Hz coil powered at 50Hz	in-rush	VA	75	
	holding	VA	9	
of 50/60Hz coil powered at 60Hz	in-rush	VA	70	
	holding	VA	6.5	
of 60Hz coil powered at 60Hz	in-rush	VA	75	
	holding	VA	9	
Dissipation at holding ≤20°C 50Hz		W	2.5	
Max cycles frequency				
Mechanical operation		cycles/h	3600	
Operating times				
Average time for Us control				
in AC				
	Closing NO	min	ms	8
		max	ms	24
	Opening NO	min	ms	10
		max	ms	20
	Closing NC	min	ms	14
		max	ms	28
	Opening NC	min	ms	7
		max	ms	18
UL technical data				
Rated operational voltage AC (UL)		V	600	
Full-load current (FLA) for three-phase AC motor	at 480V	A	11	
	at 600V	A	11	
Yielded mechanical performance				
for single-phase AC motor	110/120V	HP	1	
	230V	HP	2	
for three-phase AC motor	200/208V	HP	5	
	220/230V	HP	5	
	460/480V	HP	7.5	

	575/600V	HP	10
General USE			
Contactor	AC current	A	28
Auxiliary contacts	AC voltage	V	600
	AC current	A	10
	DC voltage	V	250
	DC current	A	1
Short-circuit protection fuse, 600V			
High fault	Short circuit current	kA	100
	Fuse rating	A	30
	Fuse class		J
Standard fault	Short circuit current	kA	5
	Fuse rating	A	70
Contact rating of auxiliary contacts according to UL			A600 - P600
Ambient conditions			
Temperature			
Operating temperature	min	°C	-50
	max	°C	70
Storage temperature	min	°C	-60
	max	°C	80
Max altitude			m 3000
Resistance & Protection			
Pollution degree			3
Dimensions			



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching