



Product designation	Power contactor		
Product type designation	BF18		
Contact characteristics			
Number of poles	Nr.	4	
Rated insulation voltage U _i IEC/EN	V	690	
Rated impulse withstand voltage U _{imp}	kV	6	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current I _{th}		A	32
Operational current I _e			
	AC-1 ($\leq 40^{\circ}\text{C}$)	A	32
	AC-1 ($\leq 55^{\circ}\text{C}$)	A	26
	AC-1 ($\leq 70^{\circ}\text{C}$)	A	23
	AC-3 ($\leq 440\text{V} \leq 55^{\circ}\text{C}$)	A	18
	AC-4 (400V)	A	8.5
Rated operational power AC-1 ($T \leq 40^{\circ}\text{C}$)			
	230V	kW	12
	400V	kW	21
	500V	kW	26
	690V	kW	36
IEC max current I _e in DC1 with L/R $\leq 1\text{ms}$ with 1 poles in series			
	$\leq 24\text{V}$	A	17
	48V	A	15
	75V	A	15
	110V	A	6
	220V	A	—
IEC max current I _e in DC1 with L/R $\leq 1\text{ms}$ with 2 poles in series			
	$\leq 24\text{V}$	A	20
	48V	A	20
	75V	A	20
	110V	A	13
	220V	A	1
IEC max current I _e in DC1 with L/R $\leq 1\text{ms}$ with 3 poles in series			
	$\leq 24\text{V}$	A	22
	48V	A	22
	75V	A	20
	110V	A	16
	220V	A	11
IEC max current I _e in DC1 with L/R $\leq 1\text{ms}$ with 4 poles in series			
	$\leq 24\text{V}$	A	22
	48V	A	22
	75V	A	20
	110V	A	18
	220V	A	13

IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 1 poles in series

$\leq 24\text{V}$	A	12
48V	A	11
75V	A	11
110V	A	2
220V	A	—

IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 2 poles in series

$\leq 24\text{V}$	A	15
48V	A	13
75V	A	13
110V	A	8
220V	A	2

IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 3 poles in series

$\leq 24\text{V}$	A	18
48V	A	18
75V	A	16
110V	A	12
220V	A	6

IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 4 poles in series

$\leq 24\text{V}$	A	18
48V	A	18
75V	A	16
110V	A	13
220V	A	8

Short-time allowable current for 10s (IEC/EN60947-1) A 200

Protection fuse

gG (IEC)	A	32
aM (IEC)	A	20

Making capacity (RMS value) A 180

Breaking capacity at voltage

440V	A	144
500V	A	120
690V	A	94

Resistance per pole (average value) $\text{m}\Omega$ 2.5

Power dissipation per pole (average value)

I _{th}	W	2.6
AC-3	W	0.8

Tightening torque for terminals

min	Nm	1.5
max	Nm	1.8
min	I _{bin}	1.1
max	I _{bin}	1.5

Tightening torque for coil terminal

min	Nm	0.8
max	Nm	1
min	I _{bin}	0.8
max	I _{bin}	0.74

Max number of wires simultaneously connectable Nr. 2

Conductor section

AWG/Kcmil	max	10
Flexible w/o lug conductor section	min	mm ² 1

	max	mm ²	6
Flexible c/w lug conductor section			
	min	mm ²	1
	max	mm ²	4
Flexible with insulated spade lug conductor section			
	min	mm ²	1
	max	mm ²	4
Power terminal protection according to IEC/EN 60529			IP20 when properly wired
Mechanical features			
Operating position	normal	Vertical plan	
	allowable	±30°	
Fixing		Screw / DIN rail	
		35mm	
Weight	g	358	
Operations			
Mechanical life	cycles	20000000	
Electrical life	cycles	1600000	
Safety related data			
Performance level B10d according to EN/ISO 13489-1			
	rated load	cycles	1600000
	mechanical load	cycles	20000000
EMC compatibility		yes	
AC coil operating			
Rated AC voltage at 50/60Hz	V	110	
AC operating voltage			
of 50/60Hz coil powered at 50Hz			
pick-up	min	%Us	80
	max	%Us	110
drop-out	min	%Us	20
	max	%Us	55
of 50/60Hz coil powered at 60Hz			
pick-up	min	%Us	85
	max	%Us	110
drop-out	min	%Us	20
	max	%Us	55
AC average coil consumption at 20°C			
of 50/60Hz coil powered at 50Hz			
	in-rush	VA	75
	holding	VA	9
of 50/60Hz coil powered at 60Hz			
	in-rush	VA	70
	holding	VA	6.5
of 60Hz coil powered at 60Hz			
	in-rush	VA	75
	holding	VA	9
Dissipation at holding ≤20°C 50Hz	W	2.5	
Max cycles frequency			
Mechanical operation	cycles/h	3600	

Operating times

Average time for Us control
in AC

Closing NO	min	ms	8
	max	ms	24
Opening NO	min	ms	10
	max	ms	20
Closing NC	min	ms	14
	max	ms	28
Opening NC	min	ms	7
	max	ms	18

UL technical data

Rated operational voltage AC (UL) V 600

Full-load current (FLA) for three-phase AC motor

at 480V	A	14
at 600V	A	17

Yielded mechanical performance

for single-phase AC motor

110/120V	HP	1
230V	HP	3

for three-phase AC motor

200/208V	HP	5
220/230V	HP	5
460/480V	HP	10
575/600V	HP	15

General USE

Contactor

AC current	A	32
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Short-circuit protection fuse, 600V

High fault

Short circuit current	kA	100
Fuse rating	A	60
Fuse class	J	

Standard fault

Short circuit current	kA	5
Fuse rating	A	80

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

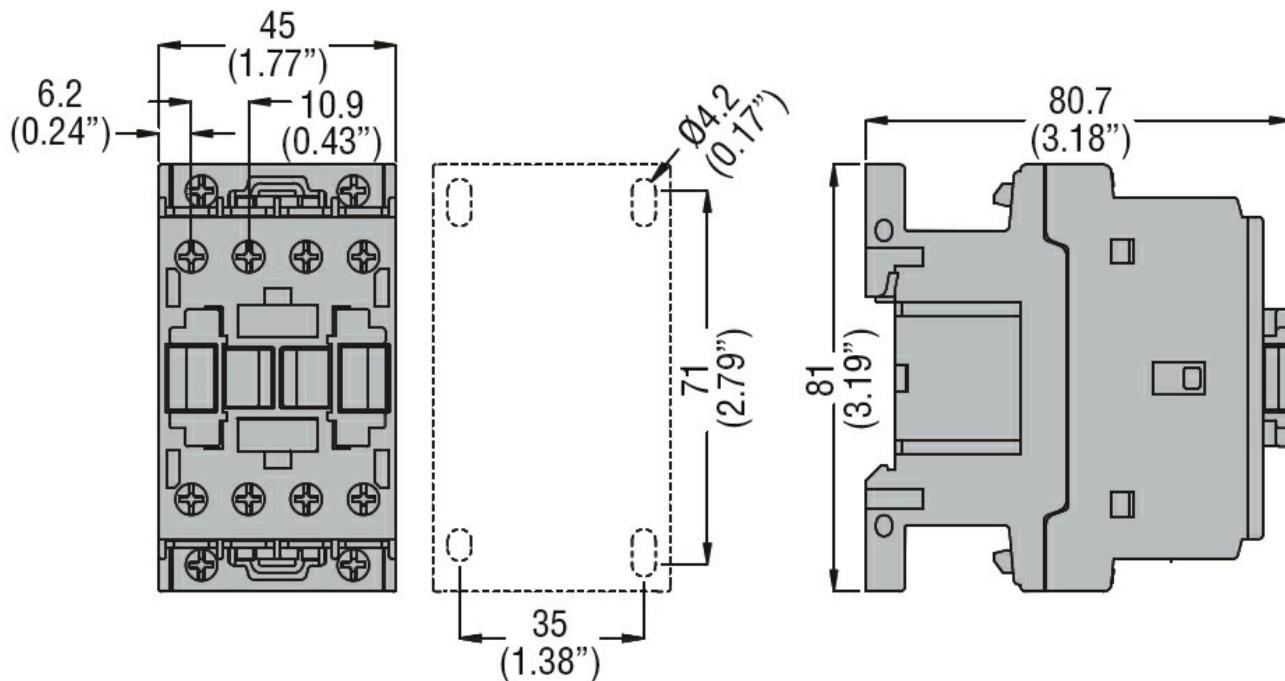
m 3000

Resistance & Protection

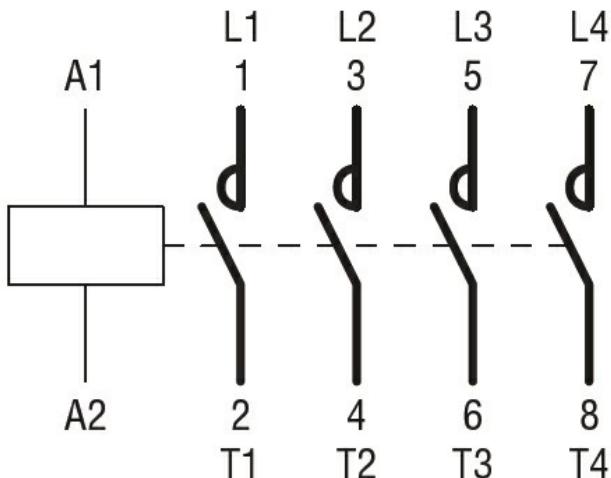
Pollution degree

3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

[CSA C22.2 n° 60947-1](#)
[CSA C22.2 n° 60947-4-1](#)
[IEC/EN/BS 60947-1](#)
[IEC/EN/BS 60947-4-1](#)
[UL 60947-1](#)
[UL 60947-4-1](#)

Certificates

[CCC](#)
[cULus](#)
[EAC](#)

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching