



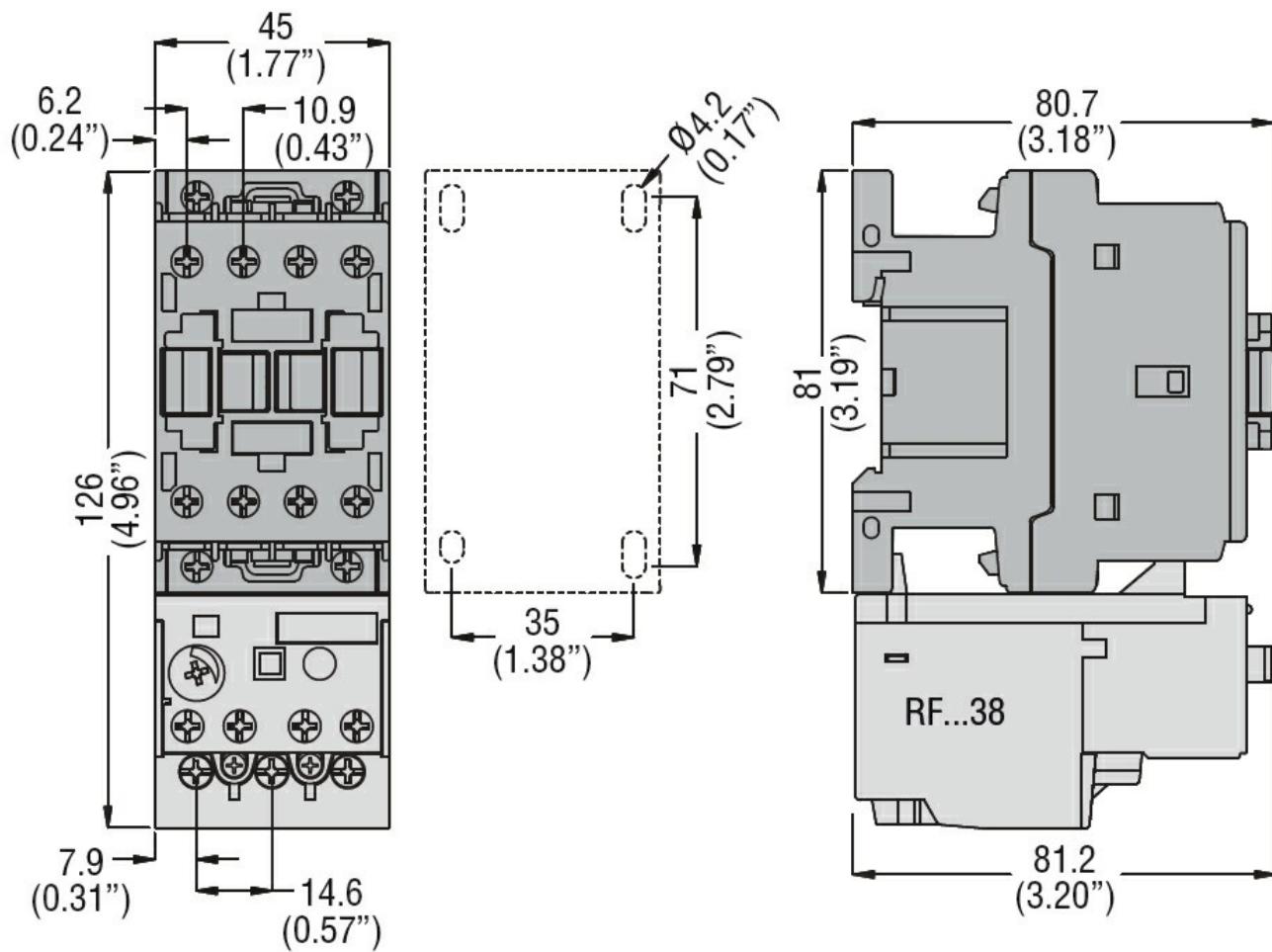
Product designation	Power contactor		
Product type designation	BF18		
Contact characteristics			
Number of poles	Nr.	3	
Rated insulation voltage U_i IEC/EN	V	690	
Rated impulse withstand voltage U_{imp}	kV	6	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current I_{th}	A	32	
Operational current I_e			
AC-1 ($\leq 40^\circ\text{C}$)	A	32	
AC-1 ($\leq 55^\circ\text{C}$)	A	26	
AC-1 ($\leq 70^\circ\text{C}$)	A	23	
AC-3 ($\leq 440\text{V} \leq 55^\circ\text{C}$)	A	18	
AC-4 (400V)	A	8.5	
Rated operational power AC-3 ($T \leq 55^\circ\text{C}$)	230V	kW	4
	400V	kW	7.5
	415V	kW	9
	440V	kW	9
	500V	kW	10
	690V	kW	10
Rated operational power AC-1 ($T \leq 40^\circ\text{C}$)	230V	kW	12
	400V	kW	21
	500V	kW	26
	690V	kW	36
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A	17
	48V	A	15
	75V	A	15
	110V	A	6
	220V	A	—
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A	20
	48V	A	20
	75V	A	20
	110V	A	13
	220V	A	1
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A	22
	48V	A	22
	75V	A	20
	110V	A	16

	220V	A	11
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series			
	≤24V	A	22
	48V	A	22
	75V	A	20
	110V	A	18
	220V	A	13
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 1 poles in series			
	≤24V	A	12
	48V	A	11
	75V	A	11
	110V	A	2
	220V	A	—
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 2 poles in series			
	≤24V	A	15
	48V	A	13
	75V	A	13
	110V	A	8
	220V	A	2
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 3 poles in series			
	≤24V	A	18
	48V	A	18
	75V	A	16
	110V	A	12
	220V	A	6
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 4 poles in series			
	≤24V	A	18
	48V	A	18
	75V	A	16
	110V	A	13
	220V	A	8
Short-time allowable current for 10s (IEC/EN60947-1)		A	200
Protection fuse			
	gG (IEC)	A	32
	aM (IEC)	A	20
Making capacity (RMS value)		A	180
Breaking capacity at voltage			
	440V	A	144
	500V	A	120
	690V	A	94
Resistance per pole (average value)		$\text{m}\Omega$	2.5
Power dissipation per pole (average value)			
	I _{th}	W	2.6
	AC-3	W	0.8
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	I _{bin}	1.1
	max	I _{bin}	1.5
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

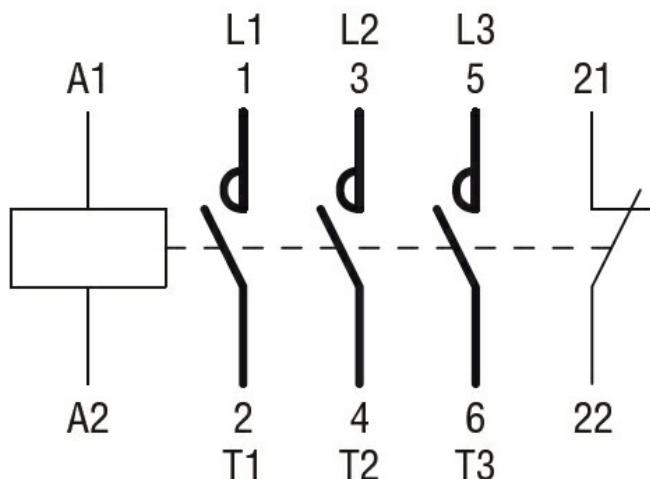
	max	Ibin	0.74			
Max number of wires simultaneously connectable	Nr. 2					
Conductor section						
AWG/Kcmil						
Flexible w/o lug conductor section	max		10			
	min	mm ²	1			
	max	mm ²	6			
Flexible c/w lug conductor section	min	mm ²	1			
	max	mm ²	4			
Flexible with insulated spade lug conductor section	min	mm ²	1			
	max	mm ²	4			
Power terminal protection according to IEC/EN 60529	IP20 when properly wired					
Mechanical features						
Operating position	normal allowable		Vertical plan ±30°			
Fixing	Screw / DIN rail 35mm					
Weight	g	348				
Auxiliary contact characteristics						
Thermal current I _{th}	A	10				
IEC/EN 60947-5-1 designation	A600 - P600					
Operating current AC15	230V 400V 500V	A	3 1.9 1.4			
Operating current DC12	110V	A	5.7			
Operating current DC13	24V 48V 60V 110V 125V 220V 600V	A	5.7 2.9 2.3 1.25 1.1 0.55 0.2			
Operations						
Mechanical life	cycles	20000000				
Electrical life	cycles	1600000				
Safety related data						
Performance level B10d according to EN/ISO 13489-1	rated load mechanical load	cycles	1600000 20000000			
Mirror contacts according to IEC/EN 609474-4-1	Yes					
EMC compatibility	yes					
AC coil operating						
Rated AC voltage at 60Hz	V	220				
AC operating voltage of 60Hz coil powered at 60Hz						

	pick-up	min	%Us	80
		max	%Us	110
	drop-out	min	%Us	20
		max	%Us	55
AC average coil consumption at 20°C of 60Hz coil powered at 60Hz				
	in-rush	VA		75
	holding	VA		9
Dissipation at holding ≤20°C 50Hz		W		2.5
Max cycles frequency				
Mechanical operation			cycles/h	3600
Operating times				
Average time for Us control in AC	Closing NO	min	ms	8
		max	ms	24
	Opening NO	min	ms	10
		max	ms	20
	Closing NC	min	ms	14
		max	ms	28
	Opening NC	min	ms	7
		max	ms	18
UL technical data				
Rated operational voltage AC (UL)		V		600
Full-load current (FLA) for three-phase AC motor		at 480V	A	14
		at 600V	A	17
Yielded mechanical performance for single-phase AC motor	110/120V	HP		1
	230V	HP		3
for three-phase AC motor	200/208V	HP		5
	220/230V	HP		5
	460/480V	HP		10
	575/600V	HP		15
General USE				
Contactor	AC current	A		32
Auxiliary contacts	AC voltage	V		600
	AC current	A		10
	DC voltage	V		250
	DC current	A		1
Short-circuit protection fuse, 600V High fault	Short circuit current	kA		100
	Fuse rating	A		60

	Fuse class	J
Standard fault		
Short circuit current	kA	5
Fuse rating	A	80
Contact rating of auxiliary contacts according to UL	A600 - P600	
Ambient conditions		
Temperature		
Operating temperature	min max	°C °C
		-50 70
Storage temperature	min max	°C °C
		-60 80
Max altitude	m	3000
Resistance & Protection		
Pollution degree	3	
Dimensions		



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching