



Product designation	Power contactor		
Product type designation	BF12		
Contact characteristics			
Number of poles	Nr.	3	
Rated insulation voltage U_i IEC/EN	V	690	
Rated impulse withstand voltage U_{imp}	kV	6	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current I_{th}	A	28	
Operational current I_e			
	AC-1 ($\leq 40^\circ C$)	A	28
	AC-1 ($\leq 55^\circ C$)	A	23
	AC-1 ($\leq 70^\circ C$)	A	20
	AC-3 ($\leq 440V \leq 55^\circ C$)	A	12
	AC-4 (400V)	A	7.9
Rated operational power AC-3 ($T \leq 55^\circ C$)	230V	kW	3.2
	400V	kW	5.7
	415V	kW	6.2
	440V	kW	6.2
	500V	kW	7.5
	690V	kW	10
Rated operational power AC-1 ($T \leq 40^\circ C$)	230V	kW	10
	400V	kW	18
	500V	kW	23
	690V	kW	32
IEC max current I_e in DC1 with $L/R \leq 1ms$ with 1 poles in series	$\leq 24V$	A	17
	48V	A	15
	75V	A	13
	110V	A	6
	220V	A	—
IEC max current I_e in DC1 with $L/R \leq 1ms$ with 2 poles in series	$\leq 24V$	A	20
	48V	A	20
	75V	A	18
	110V	A	13
	220V	A	1
IEC max current I_e in DC1 with $L/R \leq 1ms$ with 3 poles in series	$\leq 24V$	A	22
	48V	A	22
	75V	A	20
	110V	A	16

	220V	A	11
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series			
$\leq 24\text{V}$	A	20	
48V	A	20	
75V	A	20	
110V	A	16	
220V	A	12	
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 1 poles in series			
$\leq 24\text{V}$	A	12	
48V	A	11	
75V	A	10	
110V	A	2	
220V	A	—	
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 2 poles in series			
$\leq 24\text{V}$	A	15	
48V	A	13	
75V	A	12	
110V	A	8	
220V	A	2	
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 3 poles in series			
$\leq 24\text{V}$	A	18	
48V	A	18	
75V	A	15	
110V	A	12	
220V	A	6	
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 4 poles in series			
$\leq 24\text{V}$	A	15	
48V	A	15	
75V	A	15	
110V	A	16	
220V	A	7	
Short-time allowable current for 10s (IEC/EN60947-1)			A 150
Protection fuse			
gG (IEC)	A	32	
aM (IEC)	A	12	
Making capacity (RMS value)			A 120
Breaking capacity at voltage			
440V	A	96	
500V	A	96	
690V	A	94	
Resistance per pole (average value)			mΩ 2.5
Power dissipation per pole (average value)			
I _{th}	W	2	
AC-3	W	0.4	
Tightening torque for terminals			
min	Nm	1.5	
max	Nm	1.8	
min	I _{bin}	1.1	
max	I _{bin}	1.5	
Tightening torque for coil terminal			
min	Nm	0.8	
max	Nm	1	
min	I _{bin}	0.8	

	max	Ibin	0.74
Max number of wires simultaneously connectable		Nr.	2
Conductor section			
AWG/Kcmil			
Flexible w/o lug conductor section	max		10
	min	mm ²	1
	max	mm ²	6
Flexible c/w lug conductor section	min	mm ²	1
	max	mm ²	4
Flexible with insulated spade lug conductor section	min	mm ²	1
	max	mm ²	4
Power terminal protection according to IEC/EN 60529			IP20 when properly wired
Mechanical features			
Operating position	normal		Vertical plan
	allowable		±30°
Fixing			Screw / DIN rail 35mm
Weight	g		494
Auxiliary contact characteristics			
Thermal current Ith	A		10
IEC/EN 60947-5-1 designation			A600 - P600
Operating current AC15			
	230V	A	3
	400V	A	1.9
	500V	A	1.4
Operating current DC12	110V	A	5.7
Operating current DC13			
	24V	A	5.7
	48V	A	2.9
	60V	A	2.3
	110V	A	1.25
	125V	A	1.1
	220V	A	0.55
	600V	A	0.2
Operations			
Mechanical life	cycles		20000000
Electrical life	cycles		2000000
Safety related data			
Performance level B10d according to EN/ISO 13489-1			
	rated load	cycles	2000000
	mechanical load	cycles	20000000
EMC compatibility			yes
DC coil operating			
DC rated control voltage	V		110
DC operating voltage			
pick-up	min	%Us	70

		max	%Us	125
drop-out		min	%Us	10
		max	%Us	40
Average coil consumption $\leq 20^{\circ}\text{C}$		in-rush	W	5.4
		holding	W	5.4
Max cycles frequency				
Mechanical operation			cycles/h	3600
Operating times				
Average time for Us control				
in AC				
	Closing NO	min	ms	8
		max	ms	24
	Opening NO	min	ms	10
		max	ms	20
	Closing NC	min	ms	14
		max	ms	28
	Opening NC	min	ms	7
		max	ms	18
in DC				
	Closing NO	min	ms	54
		max	ms	66
	Opening NO	min	ms	14
		max	ms	17
UL technical data				
Rated operational voltage AC (UL)		V	600	
Full-load current (FLA) for three-phase AC motor				
	at 480V	A	11	
	at 600V	A	11	
Yielded mechanical performance				
for single-phase AC motor				
	110/120V	HP	1	
	230V	HP	2	
for three-phase AC motor				
	200/208V	HP	5	
	220/230V	HP	5	
	460/480V	HP	7.5	
	575/600V	HP	10	
General USE				
Contactor				
	AC current	A	28	
Auxiliary contacts				
	AC voltage	V	600	
	AC current	A	10	
	DC voltage	V	250	
	DC current	A	1	
Short-circuit protection fuse, 600V				

High fault

Short circuit current	kA	100
Fuse rating	A	30
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	70

Contact rating of auxiliary contacts according to UL

A600 - P600

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

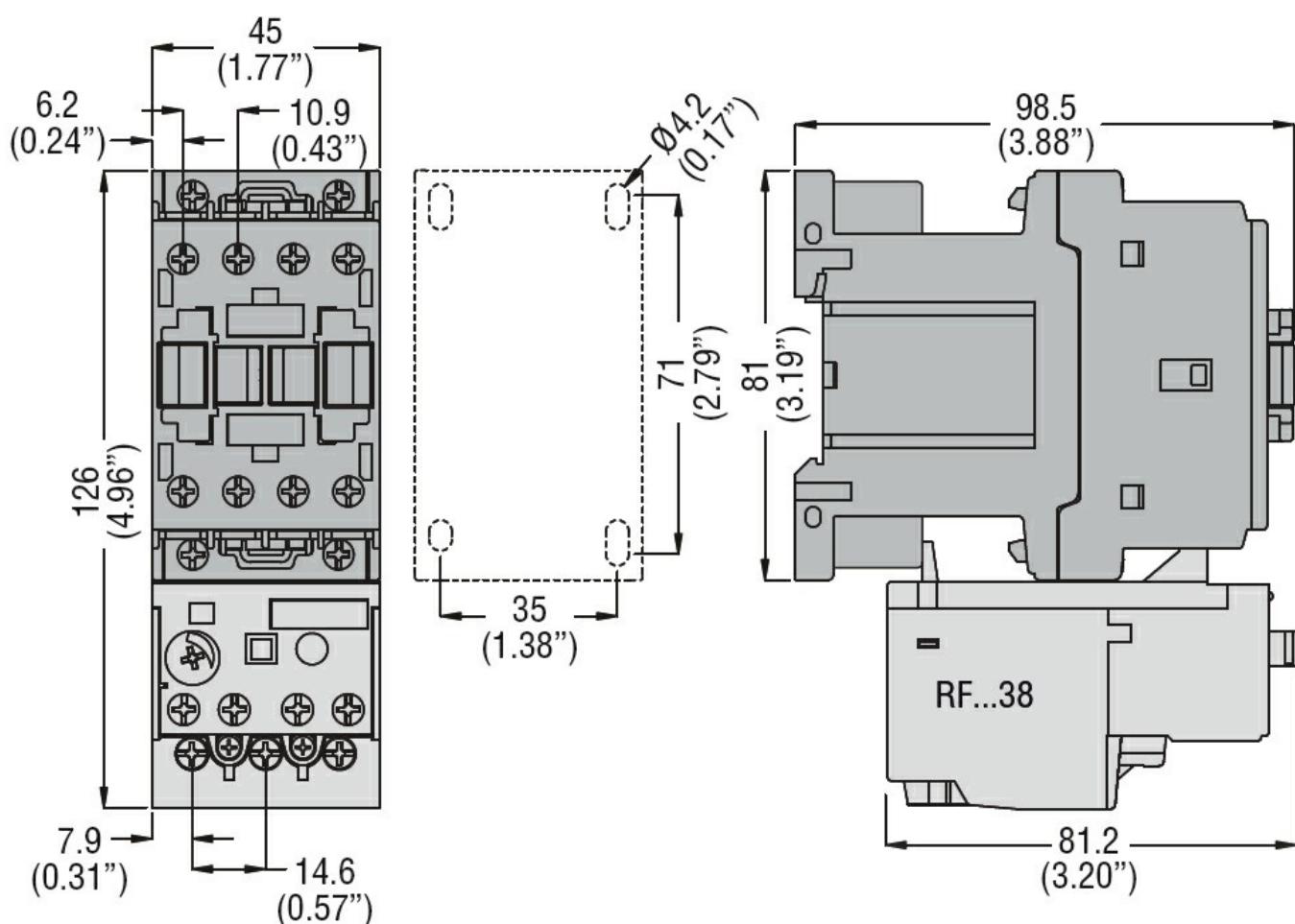
m 3000

Resistance & Protection

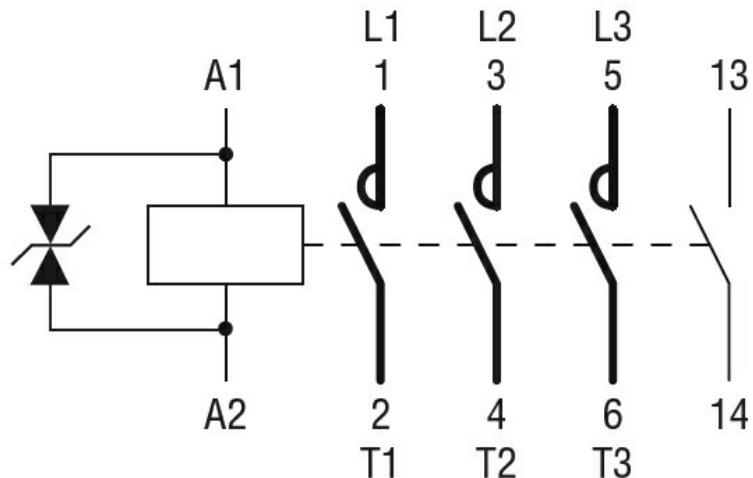
Pollution degree

3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching