



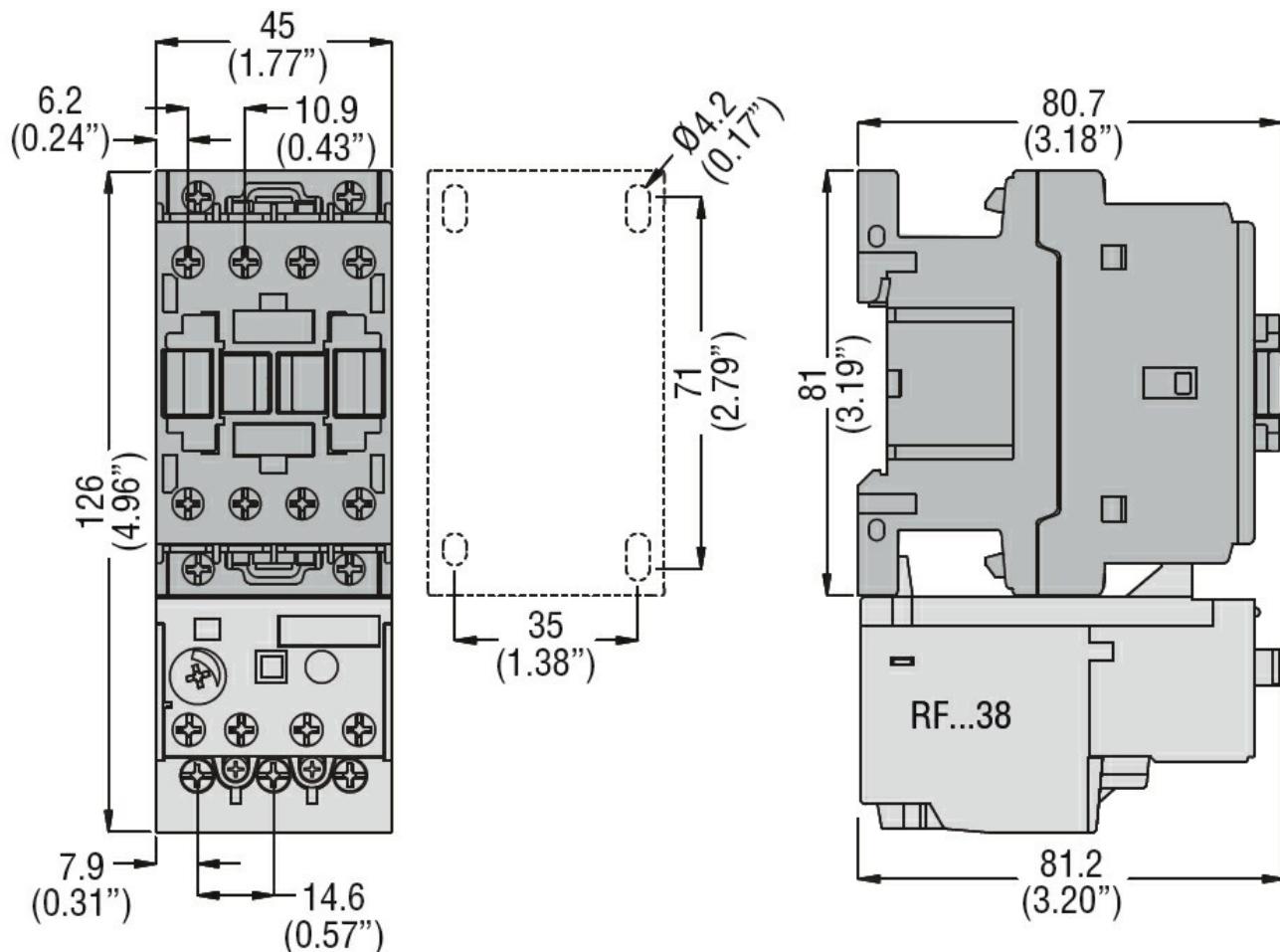
Product designation	Power contactor		
Product type designation	BF18		
Contact characteristics			
Number of poles	Nr.	3	
Rated insulation voltage U_i IEC/EN	V	690	
Rated impulse withstand voltage U_{imp}	kV	6	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current I_{th}		A	32
Operational current I_e			
AC-1 ($\leq 40^\circ\text{C}$)	A	32	
AC-1 ($\leq 55^\circ\text{C}$)	A	26	
AC-1 ($\leq 70^\circ\text{C}$)	A	23	
AC-3 ($\leq 440\text{V} \leq 55^\circ\text{C}$)	A	18	
AC-4 (400V)	A	8.5	
Rated operational power AC-3 ($T \leq 55^\circ\text{C}$)	230V	kW	4
	400V	kW	7.5
	415V	kW	9
	440V	kW	9
	500V	kW	10
	690V	kW	10
Rated operational power AC-1 ($T \leq 40^\circ\text{C}$)	230V	kW	12
	400V	kW	21
	500V	kW	26
	690V	kW	36
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A	17
	48V	A	15
	75V	A	15
	110V	A	6
	220V	A	—
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A	20
	48V	A	20
	75V	A	20
	110V	A	13
	220V	A	1
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A	22
	48V	A	22
	75V	A	20
	110V	A	16

	220V	A	11
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series			
≤24V	A	22	
48V	A	22	
75V	A	20	
110V	A	18	
220V	A	13	
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 1 poles in series			
≤24V	A	12	
48V	A	11	
75V	A	11	
110V	A	2	
220V	A	—	
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 2 poles in series			
≤24V	A	15	
48V	A	13	
75V	A	13	
110V	A	8	
220V	A	2	
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 3 poles in series			
≤24V	A	18	
48V	A	18	
75V	A	16	
110V	A	12	
220V	A	6	
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 4 poles in series			
≤24V	A	18	
48V	A	18	
75V	A	16	
110V	A	13	
220V	A	8	
Short-time allowable current for 10s (IEC/EN60947-1)		A	200
Protection fuse			
gG (IEC)	A	32	
aM (IEC)	A	20	
Making capacity (RMS value)		A	180
Breaking capacity at voltage			
440V	A	144	
500V	A	120	
690V	A	94	
Resistance per pole (average value)		mΩ	2.5
Power dissipation per pole (average value)			
I _{th}	W	2.6	
AC-3	W	0.8	
Tightening torque for terminals			
min	Nm	1.5	
max	Nm	1.8	
min	I _{bin}	1.1	
max	I _{bin}	1.5	
Tightening torque for coil terminal			
min	Nm	0.8	
max	Nm	1	
min	I _{bin}	0.8	

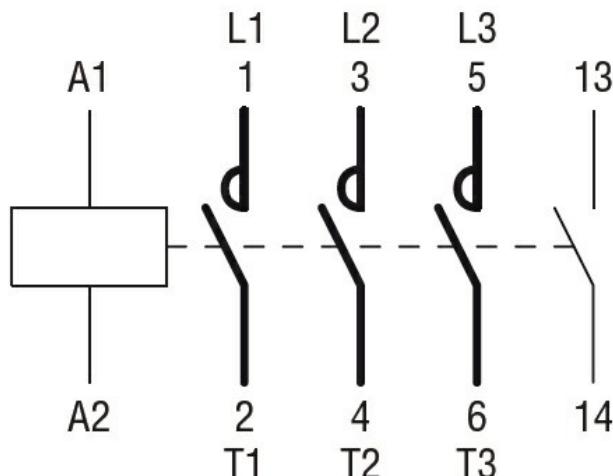
	max	I _{bin}	0.74
Max number of wires simultaneously connectable	Nr.	2	
Conductor section			
AWG/Kcmil			
Flexible w/o lug conductor section	max	10	
	min	mm ²	1
	max	mm ²	6
Flexible c/w lug conductor section	min	mm ²	1
	max	mm ²	4
Flexible with insulated spade lug conductor section	min	mm ²	1
	max	mm ²	4
Power terminal protection according to IEC/EN 60529			IP20 when properly wired
Mechanical features			
Operating position	normal allowable		Vertical plan ±30°
Fixing			Screw / DIN rail 35mm
Weight	g	358	
Auxiliary contact characteristics			
Thermal current I _{th}	A	10	
IEC/EN 60947-5-1 designation			A600 - P600
Operating current AC15			
	230V	A	3
	400V	A	1.9
	500V	A	1.4
Operating current DC12	110V	A	5.7
Operating current DC13			
	24V	A	5.7
	48V	A	2.9
	60V	A	2.3
	110V	A	1.25
	125V	A	1.1
	220V	A	0.55
	600V	A	0.2
Operations			
Mechanical life	cycles	20000000	
Electrical life	cycles	1600000	
Safety related data			
Performance level B10d according to EN/ISO 13489-1			
	rated load	cycles	1600000
	mechanical load	cycles	20000000
EMC compatibility			yes
AC coil operating			
Rated AC voltage at 60Hz	V	230	
AC operating voltage			
of 60Hz coil powered at 60Hz			
	pick-up		

		min	%Us	80
		max	%Us	110
drop-out				
		min	%Us	20
		max	%Us	55
AC average coil consumption at 20°C of 60Hz coil powered at 60Hz				
		in-rush	VA	75
		holding	VA	9
Dissipation at holding ≤20°C 50Hz			W	2.5
Max cycles frequency				
Mechanical operation			cycles/h	3600
Operating times				
Average time for Us control in AC				
	Closing NO			
		min	ms	8
		max	ms	24
	Opening NO			
		min	ms	10
		max	ms	20
	Closing NC			
		min	ms	14
		max	ms	28
	Opening NC			
		min	ms	7
		max	ms	18
UL technical data				
Rated operational voltage AC (UL)			V	600
Full-load current (FLA) for three-phase AC motor				
		at 480V	A	14
		at 600V	A	17
Yielded mechanical performance for single-phase AC motor				
		110/120V	HP	1
		230V	HP	3
for three-phase AC motor				
		200/208V	HP	5
		220/230V	HP	5
		460/480V	HP	10
		575/600V	HP	15
General USE				
Contactor				
		AC current	A	32
Auxiliary contacts				
		AC voltage	V	600
		AC current	A	10
		DC voltage	V	250
		DC current	A	1
Short-circuit protection fuse, 600V High fault				
		Short circuit current	kA	100
		Fuse rating	A	60
		Fuse class	J	

Standard fault	Short circuit current	kA	5
	Fuse rating	A	80
Contact rating of auxiliary contacts according to UL			A600 - P600
Ambient conditions			
Temperature			
Operating temperature		min	°C -50
		max	°C 70
Storage temperature			
		min	°C -60
		max	°C 80
Max altitude			m 3000
Resistance & Protection			
Pollution degree			3
Dimensions			



Wiring diagrams



Certifications and compliance

Compliance

[CSA C22.2 n° 60947-1](#)
[CSA C22.2 n° 60947-4-1](#)
[IEC/EN/BS 60335-1](#)
[IEC/EN/BS 60947-1](#)
[IEC/EN/BS 60947-4-1](#)
[UL 60947-1](#)
[UL 60947-4-1](#)

Certificates

[CCC](#)

[cULus](#)

[EAC](#)

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching