



Product designation	Power contactor		
Product type designation	BF25		
Contact characteristics			
Number of poles	Nr.	3	
Rated insulation voltage Ui IEC/EN	V	690	
Rated impulse withstand voltage $Uimp$	kV	6	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current Ith	A	32	
Operational current le			
AC-1 ($\leq 40^\circ C$)	A	32	
AC-1 ($\leq 55^\circ C$)	A	26	
AC-1 ($\leq 70^\circ C$)	A	23	
AC-3 ($\leq 440V \leq 55^\circ C$)	A	25	
AC-4 (400V)	A	10	
Rated operational power AC-3 ($T \leq 55^\circ C$)	230V	kW	7
	400V	kW	12.5
	415V	kW	13.4
	440V	kW	13.4
	500V	kW	15
	690V	kW	11
Rated operational power AC-1 ($T \leq 40^\circ C$)	230V	kW	12
	400V	kW	21
	500V	kW	26
	690V	kW	36
IEC max current le in DC1 with $L/R \leq 1ms$ with 1 poles in series	$\leq 24V$	A	20
	48V	A	18
	75V	A	18
	110V	A	6
	220V	A	—
IEC max current le in DC1 with $L/R \leq 1ms$ with 2 poles in series	$\leq 24V$	A	23
	48V	A	23
	75V	A	23
	110V	A	16
	220V	A	1
IEC max current le in DC1 with $L/R \leq 1ms$ with 3 poles in series	$\leq 24V$	A	23
	48V	A	23
	75V	A	23
	110V	A	18

	220V	A	12
IEC max current I_e in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series	$\leq 24V$	A	—
	48V	A	—
	75V	A	—
	110V	A	—
	220V	A	—
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 1 poles in series	$\leq 24V$	A	15
	48V	A	13
	75V	A	13
	110V	A	2
	220V	A	—
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 2 poles in series	$\leq 24V$	A	18
	48V	A	18
	75V	A	16
	110V	A	10
	220V	A	2
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 3 poles in series	$\leq 24V$	A	22
	48V	A	22
	75V	A	18
	110V	A	15
	220V	A	8
IEC max current I_e in DC3-DC5 with $L/R \leq 15\text{ms}$ with 4 poles in series	$\leq 24V$	A	—
	48V	A	—
	75V	A	—
	110V	A	—
	220V	A	—
Short-time allowable current for 10s (IEC/EN60947-1)		A	200
Protection fuse			
	gG (IEC)	A	50
	aM (IEC)	A	25
Making capacity (RMS value)		A	250
Breaking capacity at voltage			
	440V	A	200
	500V	A	184
	690V	A	102
Resistance per pole (average value)		$\text{m}\Omega$	2.5
Power dissipation per pole (average value)			
	I _{th}	W	2.6
	AC-3	W	1.6
Tightening torque for terminals			
	min	Nm	1.5
	max	Nm	1.8
	min	I _{bin}	1.1
	max	I _{bin}	1.5
Tightening torque for coil terminal			
	min	Nm	0.8
	max	Nm	1
	min	I _{bin}	0.8

	max	Ibin	0.74
Max number of wires simultaneously connectable	Nr.	2	
Conductor section			
AWG/Kcmil			
Flexible w/o lug conductor section	max	10	
	min	mm ²	1
	max	mm ²	6
Flexible c/w lug conductor section	min	mm ²	1
	max	mm ²	4
Flexible with insulated spade lug conductor section	min	mm ²	1
	max	mm ²	4
Power terminal protection according to IEC/EN 60529			IP20 when properly wired
Mechanical features			
Operating position	normal allowable		Vertical plan ±30°
Fixing			Screw / DIN rail 35mm
Weight	g	502	
Auxiliary contact characteristics			
Thermal current Ith	A	10	
IEC/EN 60947-5-1 designation			A600 - P600
Operating current AC15			
	230V	A	3
	400V	A	1.9
	500V	A	1.4
Operating current DC12	110V	A	5.7
Operating current DC13			
	24V	A	5.7
	48V	A	2.9
	60V	A	2.3
	110V	A	1.25
	125V	A	1.1
	220V	A	0.55
	600V	A	0.2
Operations			
Mechanical life	cycles	20000000	
Electrical life	cycles	1200000	
Safety related data			
Performance level B10d according to EN/ISO 13489-1			
	rated load	cycles	1200000
	mechanical load	cycles	20000000
EMC compatibility			yes
DC coil operating			
DC rated control voltage	V	24	
DC operating voltage			
pick-up	min	%Us	80

	max	%Us	110
drop-out			
	min	%Us	10
	max	%Us	40
Average coil consumption $\leq 20^{\circ}\text{C}$			
	in-rush	W	2.4
	holding	W	2.4
Max cycles frequency			
Mechanical operation		cycles/h	3600
Operating times			
Average time for Us control			
in AC			
Closing NO		min	ms 8
		max	ms 24
Opening NO		min	ms 10
		max	ms 20
Closing NC		min	ms 14
		max	ms 28
Opening NC		min	ms 7
		max	ms 18
in DC			
Closing NO		min	ms 75
		max	ms 91
Opening NO		min	ms 15
		max	ms 19
UL technical data			
Rated operational voltage AC (UL)		V	600
Full-load current (FLA) for three-phase AC motor			
	at 480V	A	21
	at 600V	A	17
Yielded mechanical performance			
for single-phase AC motor			
	110/120V	HP	2
	230V	HP	3
for three-phase AC motor			
	200/208V	HP	7.5
	220/230V	HP	7.5
	460/480V	HP	15
	575/600V	HP	15
General USE			
Contactor			
	AC current	A	32
Auxiliary contacts			
	AC voltage	V	600
	AC current	A	10
	DC voltage	V	250
	DC current	A	1
Short-circuit protection fuse, 600V			

High fault

Short circuit current	kA	100
Fuse rating	A	60
Fuse class		J

Standard fault

Short circuit current	kA	5
Fuse rating	A	100

Contact rating of auxiliary contacts according to UL

A600 - P600

Ambient conditions

Temperature

Operating temperature

min	°C	-50
max	°C	70

Storage temperature

min	°C	-60
max	°C	80

Max altitude

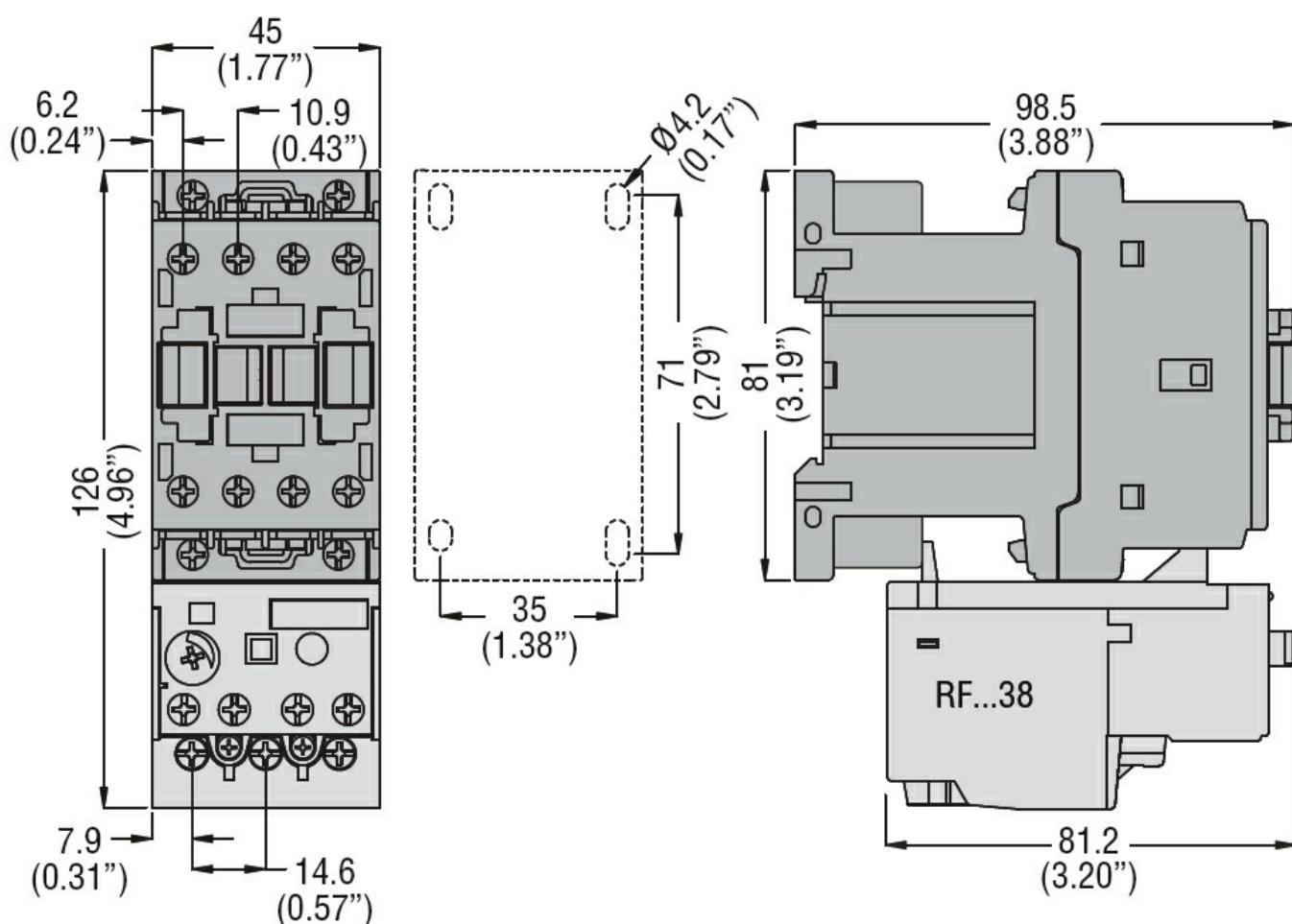
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Resistance & Protection

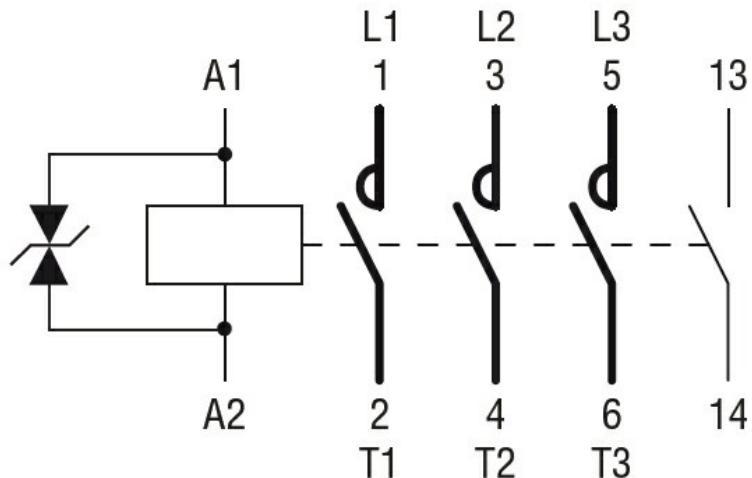
Pollution degree

3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching