



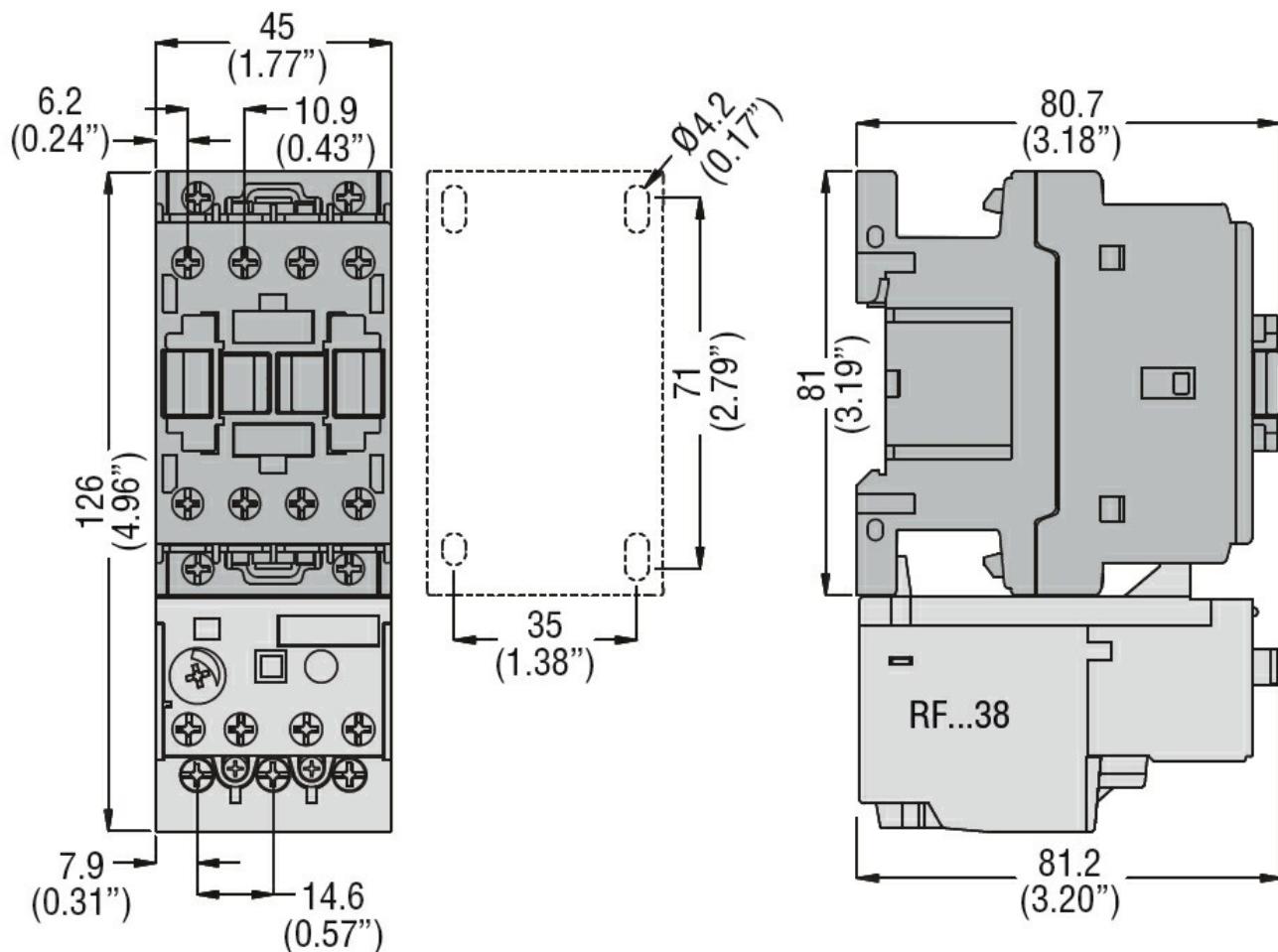
Product designation	Power contactor		
Product type designation	BF25		
<b>Contact characteristics</b>			
Number of poles	Nr.	3	
Rated insulation voltage $U_i$ IEC/EN	V	690	
Rated impulse withstand voltage $U_{imp}$	kV	6	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current $I_{th}$		A	32
Operational current $I_e$			
AC-1 ( $\leq 40^\circ\text{C}$ )	A	32	
AC-1 ( $\leq 55^\circ\text{C}$ )	A	26	
AC-1 ( $\leq 70^\circ\text{C}$ )	A	23	
AC-3 ( $\leq 440\text{V} \leq 55^\circ\text{C}$ )	A	25	
AC-4 (400V)	A	10	
Rated operational power AC-3 ( $T \leq 55^\circ\text{C}$ )	230V	kW	7
	400V	kW	12.5
	415V	kW	13.4
	440V	kW	13.4
	500V	kW	15
	690V	kW	11
Rated operational power AC-1 ( $T \leq 40^\circ\text{C}$ )	230V	kW	12
	400V	kW	21
	500V	kW	26
	690V	kW	36
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 1 poles in series	$\leq 24\text{V}$	A	20
	48V	A	18
	75V	A	18
	110V	A	6
	220V	A	—
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 2 poles in series	$\leq 24\text{V}$	A	23
	48V	A	23
	75V	A	23
	110V	A	16
	220V	A	1
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 3 poles in series	$\leq 24\text{V}$	A	23
	48V	A	23
	75V	A	23
	110V	A	18

	220V	A	12
IEC max current $I_e$ in DC1 with $L/R \leq 1\text{ms}$ with 4 poles in series	$\leq 24V$ 48V 75V 110V 220V	A A A A A	— — — — —
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 1 poles in series	$\leq 24V$ 48V 75V 110V 220V	A A A A A	15 13 13 2 —
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 2 poles in series	$\leq 24V$ 48V 75V 110V 220V	A A A A A	18 18 16 10 2
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 3 poles in series	$\leq 24V$ 48V 75V 110V 220V	A A A A A	22 22 18 15 8
IEC max current $I_e$ in DC3-DC5 with $L/R \leq 15\text{ms}$ with 4 poles in series	$\leq 24V$ 48V 75V 110V 220V	A A A A A	— — — — —
Short-time allowable current for 10s (IEC/EN60947-1)		A	200
Protection fuse	gG (IEC) aM (IEC)	A A	50 25
Making capacity (RMS value)		A	250
Breaking capacity at voltage	440V 500V 690V	A A A	200 184 102
Resistance per pole (average value)		$\text{m}\Omega$	2.5
Power dissipation per pole (average value)	I <sub>th</sub> AC-3	W W	2.6 1.6
Tightening torque for terminals	min max min max	Nm Nm I <sub>bin</sub> I <sub>bin</sub>	1.5 1.8 1.1 1.5
Tightening torque for coil terminal	min max min	Nm Nm I <sub>bin</sub>	0.8 1 0.8

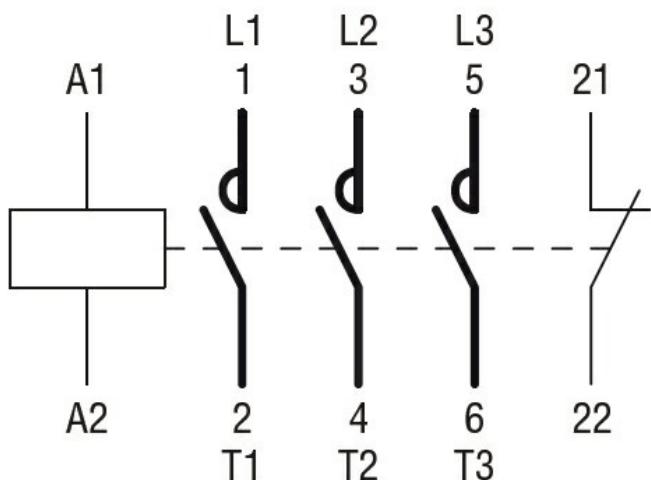
	max	Ibin	0.74
Max number of wires simultaneously connectable	Nr.	2	
<b>Conductor section</b>			
AWG/Kcmil			
Flexible w/o lug conductor section	max	10	
	min	mm <sup>2</sup>	1
	max	mm <sup>2</sup>	6
Flexible c/w lug conductor section	min	mm <sup>2</sup>	1
	max	mm <sup>2</sup>	4
Flexible with insulated spade lug conductor section	min	mm <sup>2</sup>	1
	max	mm <sup>2</sup>	4
Power terminal protection according to IEC/EN 60529			IP20 when properly wired
<b>Mechanical features</b>			
Operating position	normal allowable		Vertical plan ±30°
Fixing			Screw / DIN rail 35mm
Weight	g	368	
<b>Auxiliary contact characteristics</b>			
Thermal current Ith	A	10	
IEC/EN 60947-5-1 designation			A600 - P600
Operating current AC15			
	230V	A	3
	400V	A	1.9
	500V	A	1.4
Operating current DC12	110V	A	5.7
Operating current DC13			
	24V	A	5.7
	48V	A	2.9
	60V	A	2.3
	110V	A	1.25
	125V	A	1.1
	220V	A	0.55
	600V	A	0.2
<b>Operations</b>			
Mechanical life	cycles	20000000	
Electrical life	cycles	1200000	
<b>Safety related data</b>			
Performance level B10d according to EN/ISO 13489-1			
	rated load	cycles	1200000
	mechanical load	cycles	20000000
Mirror contacts according to IEC/EN 609474-4-1			Yes
EMC compatibility			yes
AC coil operating			
Rated AC voltage at 50/60Hz	V	400	
AC operating voltage			
of 50/60Hz coil powered at 50Hz			

pick-up	min	%Us	80
	max	%Us	110
drop-out	min	%Us	20
	max	%Us	55
of 50/60Hz coil powered at 60Hz			
pick-up	min	%Us	85
	max	%Us	110
drop-out	min	%Us	20
	max	%Us	55
AC average coil consumption at 20°C			
of 50/60Hz coil powered at 50Hz	in-rush	VA	75
	holding	VA	9
of 50/60Hz coil powered at 60Hz	in-rush	VA	70
	holding	VA	6.5
of 60Hz coil powered at 60Hz	in-rush	VA	75
	holding	VA	9
Dissipation at holding ≤20°C 50Hz		W	2.5
Max cycles frequency			
Mechanical operation		cycles/h	3600
Operating times			
Average time for Us control			
in AC			
Closing NO	min	ms	8
	max	ms	24
Opening NO	min	ms	10
	max	ms	20
Closing NC	min	ms	14
	max	ms	28
Opening NC	min	ms	7
	max	ms	18
UL technical data			
Rated operational voltage AC (UL)		V	600
Full-load current (FLA) for three-phase AC motor	at 480V	A	21
	at 600V	A	17
Yielded mechanical performance			
for single-phase AC motor	110/120V	HP	2
	230V	HP	3
for three-phase AC motor	200/208V	HP	7.5
	220/230V	HP	7.5
	460/480V	HP	15

	575/600V	HP	15
<b>General USE</b>			
Contactor	AC current	A	32
Auxiliary contacts	AC voltage	V	600
	AC current	A	10
	DC voltage	V	250
	DC current	A	1
<b>Short-circuit protection fuse, 600V</b>			
High fault	Short circuit current	kA	100
	Fuse rating	A	60
	Fuse class		J
Standard fault	Short circuit current	kA	5
	Fuse rating	A	100
<b>Contact rating of auxiliary contacts according to UL</b>			A600 - P600
<b>Ambient conditions</b>			
<b>Temperature</b>			
Operating temperature	min	°C	-50
	max	°C	70
Storage temperature	min	°C	-60
	max	°C	80
<b>Max altitude</b>			m 3000
<b>Resistance &amp; Protection</b>			
<b>Pollution degree</b>			3
<b>Dimensions</b>			



#### Wiring diagrams



#### Certifications and compliance

##### Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

#### Certificates

CCC

cULus

EAC

**ETIM classification**

ETIM 8.0

EC000066 -  
Power contactor,  
AC switching