



Product designation

Power contactor

Product type designation

BF18

Contact characteristics

Number of poles	Nr.	4
Rated insulation voltage U _i IEC/EN	V	690
Rated impulse withstand voltage U _{imp}	kV	6
Operational frequency	min	Hz 25
	max	Hz 400
IEC Conventional free air thermal current I _{th}	A	32
Operational current I _e	AC-1 (≤40°C)	A 32
	AC-1 (≤55°C)	A 26
	AC-1 (≤70°C)	A 23
	AC-3 (≤440V ≤55°C)	A 18
	AC-4 (400V)	A 8.5
Rated operational power AC-1 (T≤40°C)	230V	kW 12
	400V	kW 21
	500V	kW 26
	690V	kW 36
Short-time allowable current for 10s (IEC/EN60947-1)	A	200
Protection fuse	gG (IEC)	A 32
	aM (IEC)	A 20
Making capacity (RMS value)	A	180
Breaking capacity at voltage	440V	A 144
	500V	A 120
	690V	A 94
Resistance per pole (average value)	mΩ	2.5
Power dissipation per pole (average value)	I _{th}	W 2.6
	AC-3	W 0.8
Tightening torque for terminals	min	Nm 1.5
	max	Nm 1.8
	min	lbin 1.1
	max	lbin 1.5
Tightening torque for coil terminal	min	Nm 0.8
	max	Nm 1
	min	lbin 0.8
	max	lbin 0.74
Max number of wires simultaneously connectable	Nr.	2

Conductor section				
AWG/Kcmil		max		10
Flexible w/o lug conductor section				
		min	mm ²	1
		max	mm ²	6
Flexible c/w lug conductor section				
		min	mm ²	1
		max	mm ²	4
Flexible with insulated spade lug conductor section				
		min	mm ²	1
		max	mm ²	4
Power terminal protection according to IEC/EN 60529				IP20 when properly wired
Mechanical features				
Operating position		normal allowable		Vertical plan ±30°
Fixing				Screw / DIN rail 35mm
Weight			g	498
Operations				
Mechanical life			cycles	20000000
Electrical life			cycles	1600000
Safety related data				
Performance level B10d according to EN/ISO 13489-1				
			rated load	cycles
			mechanical load	cycles
EMC compatibility				yes
DC coil operating				
DC rated control voltage			V	24
DC operating voltage				
pick-up		min	%Us	70
		max	%Us	125
drop-out				
		min	%Us	10
		max	%Us	40
Average coil consumption ≤20°C				
			in-rush	W
			holding	W
Max cycles frequency				
Mechanical operation			cycles/h	3600
Operating times				
Average time for Us control in AC				
Closing NO				
		min	ms	8
		max	ms	24
Opening NO				
		min	ms	10
		max	ms	20
Closing NC				
		min	ms	14

in DC	Opening NC	max	ms	28
		min	ms	7
		max	ms	18
	Closing NO	min	ms	54
		max	ms	66
	Opening NO	min	ms	14
		max	ms	17
	Closing NC	min	ms	24
		max	ms	30
	Opening NC	min	ms	47
		max	ms	57

UL technical data

Rated operational voltage AC (UL)	V	600
Full-load current (FLA) for three-phase AC motor	at 480V	A 14
	at 600V	A 17

Yielded mechanical performance for single-phase AC motor	110/120V	HP	1
	230V	HP	3
for three-phase AC motor	200/208V	HP	5
	220/230V	HP	5
	460/480V	HP	10
	575/600V	HP	15

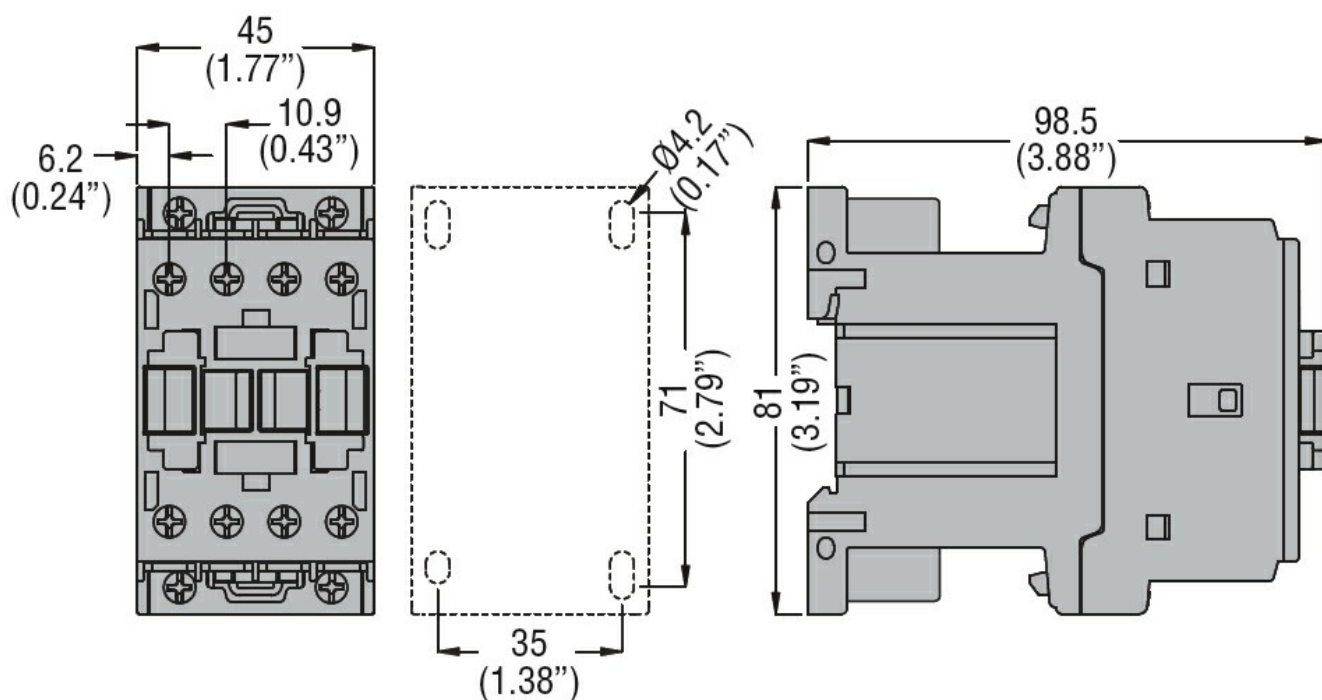
General USE	Contactor	AC current	A	32
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Ambient conditions

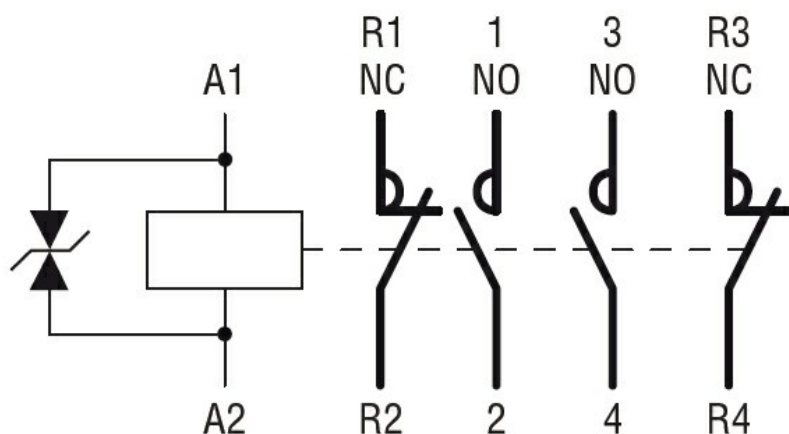
Temperature	Operating temperature	min	°C	-50
		max	°C	70
	Storage temperature	min	°C	-60
		max	°C	80
Max altitude		m		3000

Resistance & Protection

Pollution degree	3
Dimensions	



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1
CSA C22.2 n° 60947-4-1
IEC/EN/BS 60947-1
IEC/EN/BS 60947-4-1
UL 60947-1
UL 60947-4-1

Certificates

CCC
cULus
EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching