



Product designation	Power contactor		
Product type designation	BF18		
Contact characteristics			
Number of poles	Nr.	4	
Rated insulation voltage U _i IEC/EN	V	690	
Rated impulse withstand voltage U _{imp}	kV	6	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current I _{th}	A	32	
Operational current I _e	AC-1 ($\leq 40^{\circ}\text{C}$)	A	32
	AC-1 ($\leq 55^{\circ}\text{C}$)	A	26
	AC-1 ($\leq 70^{\circ}\text{C}$)	A	23
	AC-3 ($\leq 440\text{V} \leq 55^{\circ}\text{C}$)	A	18
	AC-4 (400V)	A	8.5
Rated operational power AC-1 ($T \leq 40^{\circ}\text{C}$)	230V	kW	12
	400V	kW	21
	500V	kW	26
	690V	kW	36
Short-time allowable current for 10s (IEC/EN60947-1)	A	200	
Protection fuse	gG (IEC)	A	32
	aM (IEC)	A	20
Making capacity (RMS value)	A	180	
Breaking capacity at voltage	440V	A	144
	500V	A	120
	690V	A	94
Resistance per pole (average value)	mΩ	2.5	
Power dissipation per pole (average value)	I _{th}	W	2.6
	AC-3	W	0.8
Tightening torque for terminals	min	Nm	1.5
	max	Nm	1.8
	min	Ibin	1.1
	max	Ibin	1.5
Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	Ibin	0.8
	max	Ibin	0.74
Max number of wires simultaneously connectable	Nr.	2	

Conductor section

AWG/Kcmil	max	10
Flexible w/o lug conductor section	min	mm ² 1
	max	mm ² 6
Flexible c/w lug conductor section	min	mm ² 1
	max	mm ² 4
Flexible with insulated spade lug conductor section	min	mm ² 1
	max	mm ² 4

Power terminal protection according to IEC/EN 60529 IP20 when properly wired

Mechanical features

Operating position	normal allowable	Vertical plan ±30°
Fixing		Screw / DIN rail 35mm
Weight	g	1400

Operations

Mechanical life	cycles	20000000
Electrical life	cycles	1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1	rated load	cycles	1600000
	mechanical load	cycles	20000000

EMC compatibility

AC coil operating	yes
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Rated AC voltage at 60Hz

AC operating voltage	V	460
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AC operating voltage

of 60Hz coil powered at 60Hz		
pick-up	min	%Us 80
	max	%Us 110
drop-out	min	%Us 20
	max	%Us 55

AC average coil consumption at 20°C

of 60Hz coil powered at 60Hz	in-rush	VA	75
	holding	VA	9

Dissipation at holding ≤20°C 50Hz

	W	2.5
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Max cycles frequency

Mechanical operation	cycles/h	3600
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Operating times

Average time for Us control		
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in AC

Closing NO	min	ms 8
	max	ms 24
Opening NO	min	ms 10

Closing NC	max	ms	20
	min	ms	14
Opening NC	max	ms	28
	min	ms	7
	max	ms	18

UL technical data

Rated operational voltage AC (UL)	V	600
Full-load current (FLA) for three-phase AC motor		
at 480V	A	14
at 600V	A	17

Yielded mechanical performance

for single-phase AC motor	110/120V	HP	1
	230V	HP	3
for three-phase AC motor	200/208V	HP	5
	220/230V	HP	5
	460/480V	HP	10
	575/600V	HP	15

General USE

Contactor	AC current	A	32
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Ambient conditions

Temperature	Operating temperature	min	°C	-50
		max	°C	70
Storage temperature		min	°C	-60
		max	°C	80

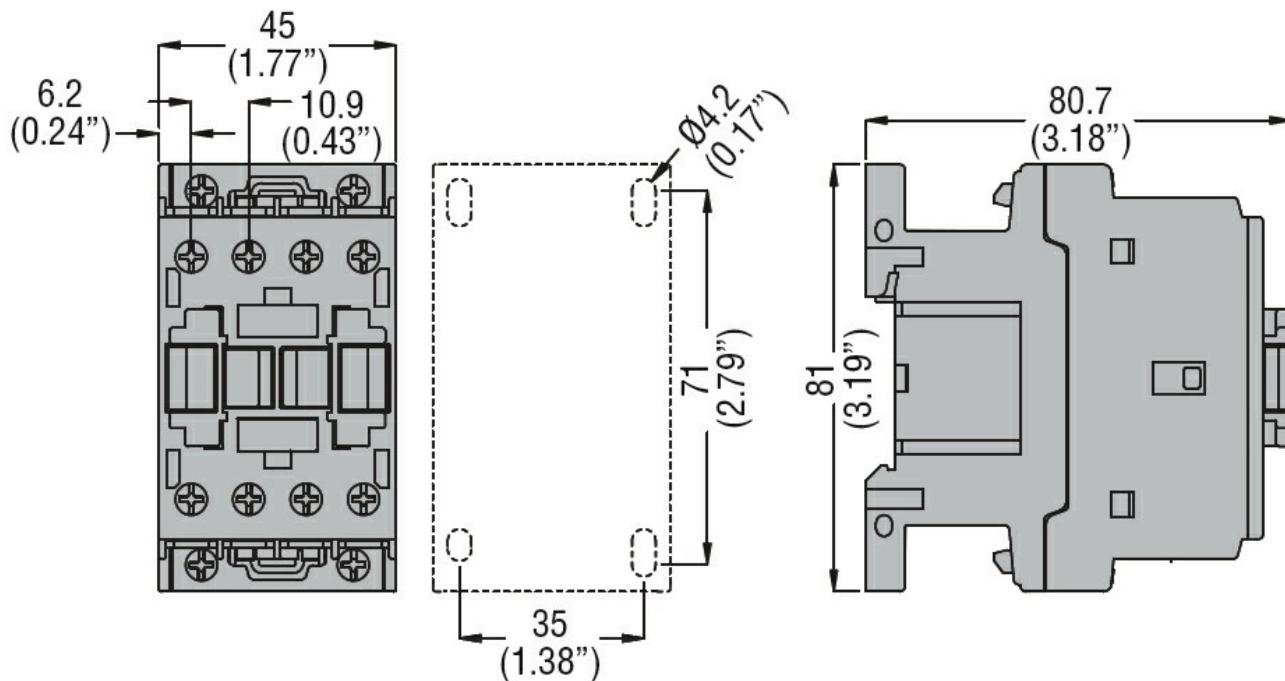
Max altitude

	m	3000
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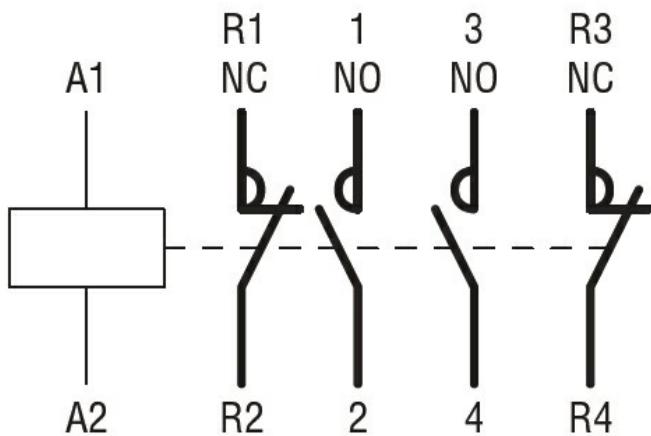
Resistance & Protection

Pollution degree	3
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Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching