



Product designation	Power contactor		
Product type designation	BF18		
Contact characteristics			
Number of poles	Nr.	4	
Rated insulation voltage Ui IEC/EN	V	690	
Rated impulse withstand voltage Uimp	kV	6	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current Ith	A	32	
Operational current Ie	AC-1 ($\leq 40^{\circ}\text{C}$)	A	32
	AC-1 ($\leq 55^{\circ}\text{C}$)	A	26
	AC-1 ($\leq 70^{\circ}\text{C}$)	A	23
	AC-3 ($\leq 440\text{V} \leq 55^{\circ}\text{C}$)	A	18
	AC-4 (400V)	A	8.5
Rated operational power AC-1 ($T \leq 40^{\circ}\text{C}$)	230V	kW	12
	400V	kW	21
	500V	kW	26
	690V	kW	36
Short-time allowable current for 10s (IEC/EN60947-1)	A	200	
Protection fuse	gG (IEC)	A	32
	aM (IEC)	A	20
Making capacity (RMS value)	A	180	
Breaking capacity at voltage	440V	A	144
	500V	A	120
	690V	A	94
Resistance per pole (average value)	mΩ	2.5	
Power dissipation per pole (average value)	Ith	W	2.6
	AC-3	W	0.8
Tightening torque for terminals	min	Nm	1.5
	max	Nm	1.8
	min	Ibin	1.1
	max	Ibin	1.5
Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	Ibin	0.8
	max	Ibin	0.74
Max number of wires simultaneously connectable	Nr.	2	

Conductor section

AWG/Kcmil	max	10
Flexible w/o lug conductor section	min	mm ² 1
	max	mm ² 6
Flexible c/w lug conductor section	min	mm ² 1
	max	mm ² 4
Flexible with insulated spade lug conductor section	min	mm ² 1
	max	mm ² 4

Power terminal protection according to IEC/EN 60529

IP20 when
properly wired

Mechanical features

Operating position

normal allowable	Vertical plan ±30°
---------------------	-----------------------

Fixing

Screw / DIN rail
35mm

Weight

g 494

Auxiliary contact characteristics

Thermal current Ith

A 32

IEC/EN 60947-5-1 designation

A600 - P600

Operations

Mechanical life

cycles 20000000

Electrical life

cycles 1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1

rated load	cycles	1600000
mechanical load	cycles	20000000

EMC compatibility

yes

DC coil operating

DC rated control voltage

V 24

DC operating voltage

pick-up

min	%Us	70
max	%Us	125

drop-out

min	%Us	10
max	%Us	40

Average coil consumption ≤20°C

in-rush	W	5.4
holding	W	5.4

Max cycles frequency

Mechanical operation

cycles/h 3600

Operating times

Average time for Us control

in AC

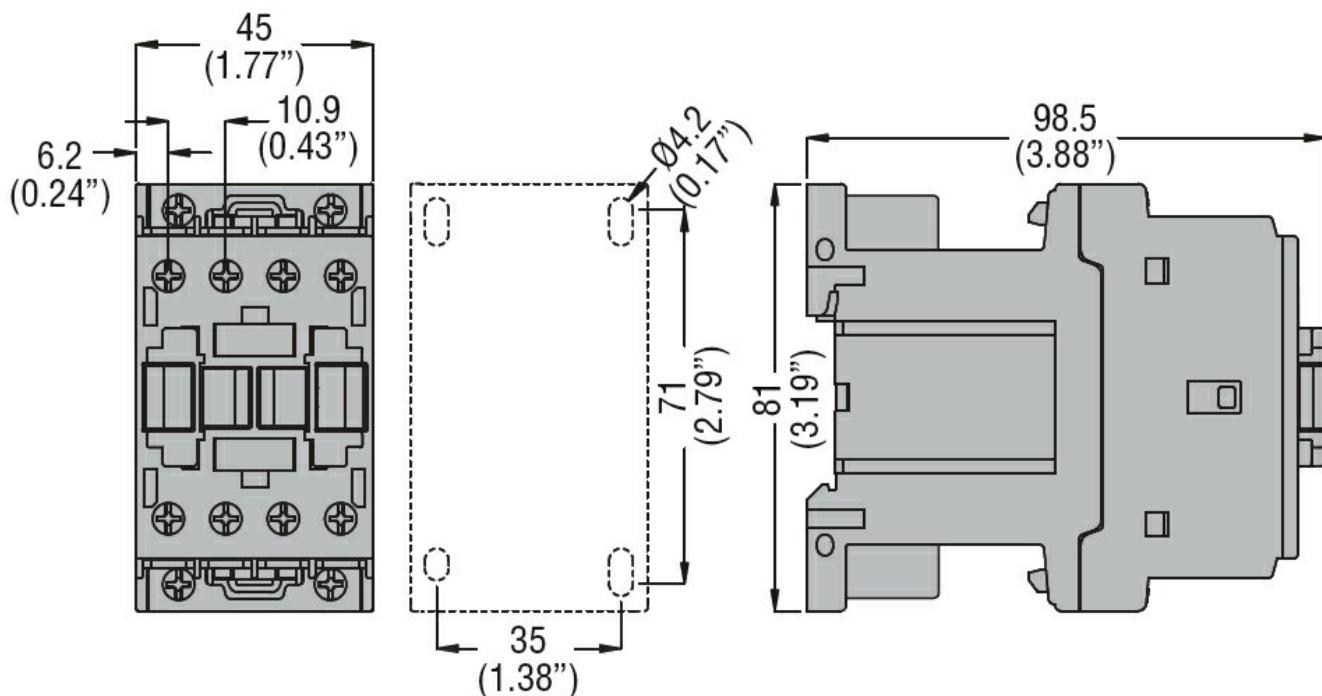
Closing NO

min	ms	8
max	ms	24

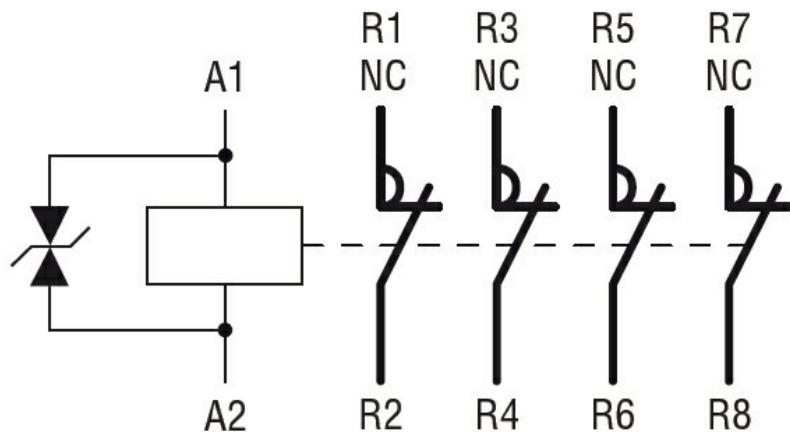
Opening NO

min	ms	10
-----	----	----

		max	ms	20
	Closing NC	min	ms	14
		max	ms	28
	Opening NC	min	ms	7
		max	ms	18
<hr/>				
in DC				
	Closing NC	min	ms	24
		max	ms	30
	Opening NC	min	ms	47
		max	ms	57
<hr/>				
UL technical data				
Rated operational voltage AC (UL)		V	600	
Full-load current (FLA) for three-phase AC motor				
	at 480V	A	14	
	at 600V	A	17	
<hr/>				
Yielded mechanical performance				
for single-phase AC motor				
	110/120V	HP	1	
	230V	HP	3	
<hr/>				
for three-phase AC motor				
	200/208V	HP	5	
	220/230V	HP	5	
	460/480V	HP	10	
	575/600V	HP	15	
<hr/>				
General USE				
Contactor				
		AC current	A	32
<hr/>				
Auxiliary contacts				
	AC voltage	V	600	
	AC current	A	10	
	DC voltage	V	250	
	DC current	A	1	
<hr/>				
Contact rating of auxiliary contacts according to UL				
<hr/>				
Ambient conditions				
Temperature				
Operating temperature				
	min	°C	-50	
	max	°C	70	
<hr/>				
Storage temperature				
	min	°C	-60	
	max	°C	80	
<hr/>				
Max altitude				
		m	3000	
<hr/>				
Resistance & Protection				
Pollution degree				
			3	
<hr/>				
Dimensions				



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching