



Product designation	Power contactor		
Product type designation	BF18		
Contact characteristics			
Number of poles	Nr.	4	
Rated insulation voltage U _i IEC/EN	V	690	
Rated impulse withstand voltage U _{imp}	kV	6	
Operational frequency	min	Hz	25
	max	Hz	400
IEC Conventional free air thermal current I _{th}	A	32	
Operational current I _e	AC-1 ($\leq 40^{\circ}\text{C}$)	A	32
	AC-1 ($\leq 55^{\circ}\text{C}$)	A	26
	AC-1 ($\leq 70^{\circ}\text{C}$)	A	23
	AC-3 ($\leq 440\text{V} \leq 55^{\circ}\text{C}$)	A	18
	AC-4 (400V)	A	8.5
Rated operational power AC-1 ($T \leq 40^{\circ}\text{C}$)	230V	kW	12
	400V	kW	21
	500V	kW	26
	690V	kW	36
Short-time allowable current for 10s (IEC/EN60947-1)	A	200	
Protection fuse	gG (IEC)	A	32
	aM (IEC)	A	20
Making capacity (RMS value)	A	180	
Breaking capacity at voltage	440V	A	144
	500V	A	120
	690V	A	94
Resistance per pole (average value)	mΩ	2.5	
Power dissipation per pole (average value)	I _{th}	W	2.6
	AC-3	W	0.8
Tightening torque for terminals	min	Nm	1.5
	max	Nm	1.8
	min	Ibin	1.1
	max	Ibin	1.5
Tightening torque for coil terminal	min	Nm	0.8
	max	Nm	1
	min	Ibin	0.8
	max	Ibin	0.74
Max number of wires simultaneously connectable	Nr.	2	

Conductor section

AWG/Kcmil	max	10
Flexible w/o lug conductor section	min	mm ² 1
	max	mm ² 6
Flexible c/w lug conductor section	min	mm ² 1
	max	mm ² 4
Flexible with insulated spade lug conductor section	min	mm ² 1
	max	mm ² 4

Power terminal protection according to IEC/EN 60529 IP20 when properly wired

Mechanical features

Operating position	normal allowable	Vertical plan ±30°
Fixing		Screw / DIN rail 35mm
Weight	g	360
Auxiliary contact characteristics		
Thermal current I _{th}	A	32
IEC/EN 60947-5-1 designation		A600 - P600
Operations		
Mechanical life	cycles	20000000
Electrical life	cycles	1600000

Safety related data

Performance level B10d according to EN/ISO 13489-1	rated load	cycles	1600000
	mechanical load	cycles	20000000

EMC compatibility

AC coil operating	yes
Rated AC voltage at 50/60Hz	V 230

AC operating voltage

of 50/60Hz coil powered at 50Hz			
pick-up	min	%Us	80
	max	%Us	110
drop-out	min	%Us	20
	max	%Us	55

of 50/60Hz coil powered at 60Hz			
pick-up	min	%Us	85
	max	%Us	110
drop-out	min	%Us	20
	max	%Us	55

AC average coil consumption at 20°C

of 50/60Hz coil powered at 50Hz	in-rush	VA	75
	holding	VA	9
of 50/60Hz coil powered at 60Hz			

of 60Hz coil powered at 60Hz	in-rush holding	VA	70
		VA	6.5
Dissipation at holding $\leq 20^{\circ}\text{C}$ 50Hz	in-rush holding	VA	75
		VA	9
		W	2.5
Max cycles frequency			
Mechanical operation		cycles/h	3600
Operating times			
Average time for Us control in AC			
	Closing NO		
		min	ms 8
		max	ms 24
	Opening NO		
		min	ms 10
		max	ms 20
	Closing NC		
		min	ms 14
		max	ms 28
	Opening NC		
		min	ms 7
		max	ms 18
UL technical data			
Rated operational voltage AC (UL)		V	600
Full-load current (FLA) for three-phase AC motor			
	at 480V	A	14
	at 600V	A	17
Yielded mechanical performance			
for single-phase AC motor			
	110/120V	HP	1
	230V	HP	3
for three-phase AC motor			
	200/208V	HP	5
	220/230V	HP	5
	460/480V	HP	10
	575/600V	HP	15
General USE			
Contactor			
	AC current	A	32
Auxiliary contacts			
	AC voltage	V	600
	AC current	A	10
	DC voltage	V	250
	DC current	A	1
Contact rating of auxiliary contacts according to UL			SI - A600
Ambient conditions			
Temperature			
Operating temperature			
	min	°C	-50
	max	°C	70
Storage temperature			
	min	°C	-60
	max	°C	80

Max altitude

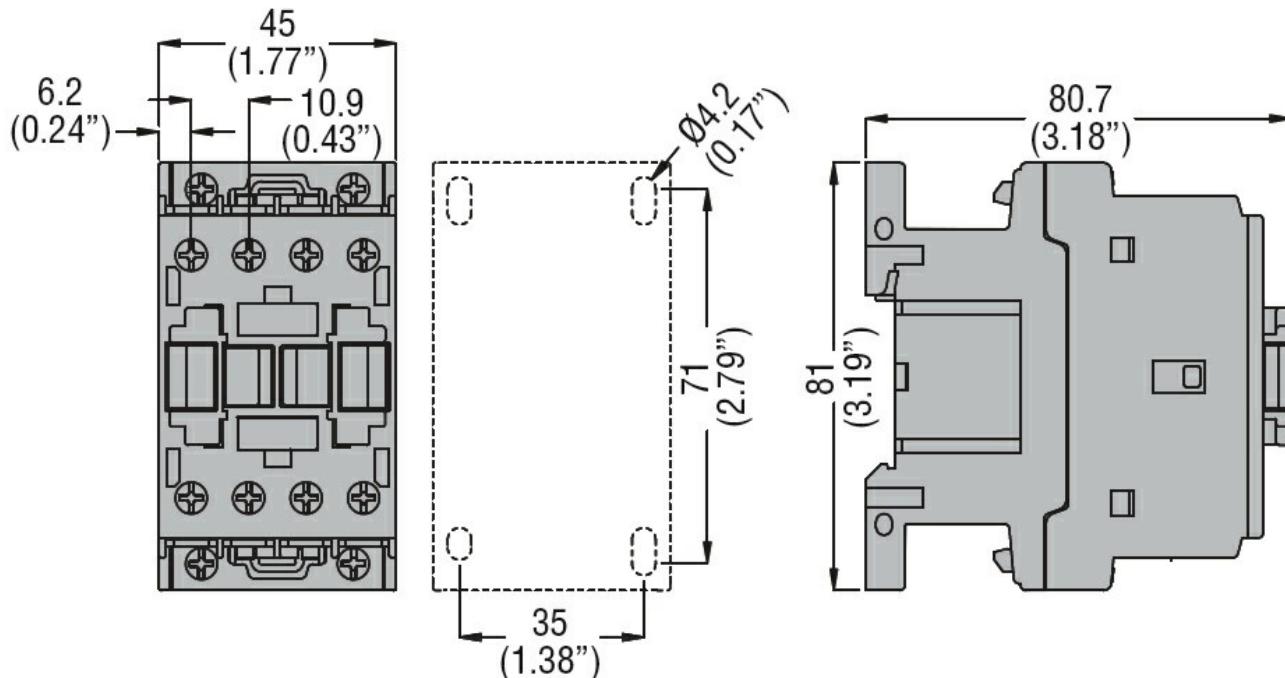
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Resistance & Protection

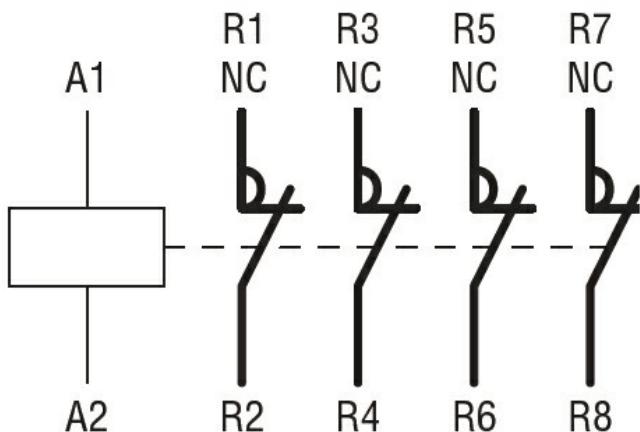
Pollution degree

3

Dimensions



Wiring diagrams



Certifications and compliance

Compliance

CSA C22.2 n° 60947-1

CSA C22.2 n° 60947-4-1

IEC/EN/BS 60947-1

IEC/EN/BS 60947-4-1

UL 60947-1

UL 60947-4-1

Certificates

CCC

cULus

EAC

ETIM classification

ETIM 8.0

EC000066 -
Power contactor,
AC switching